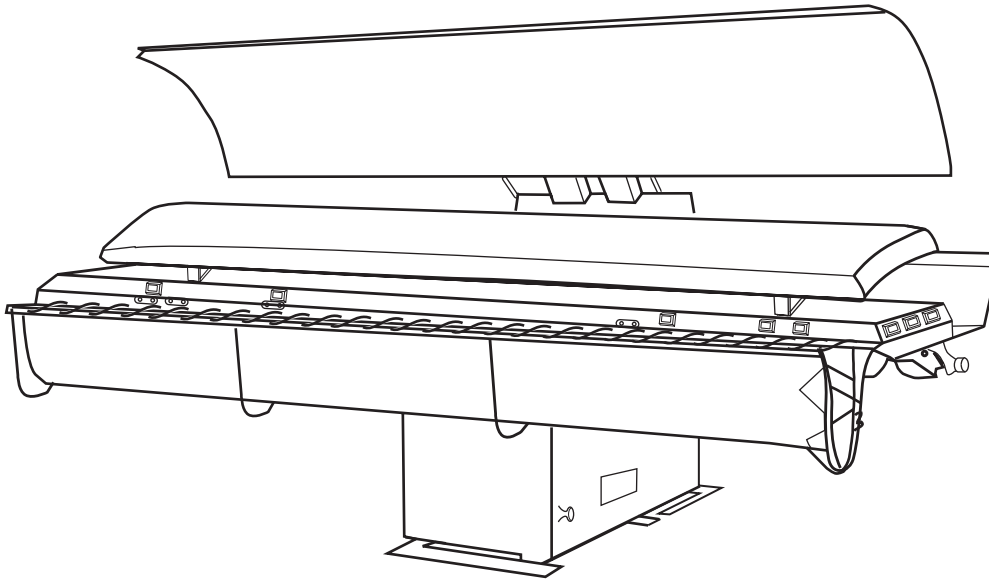


Drapery Dry Cleaning Presses

Refer to Page 3 for Model Numbers
Models Through May 2000



SCR1530C

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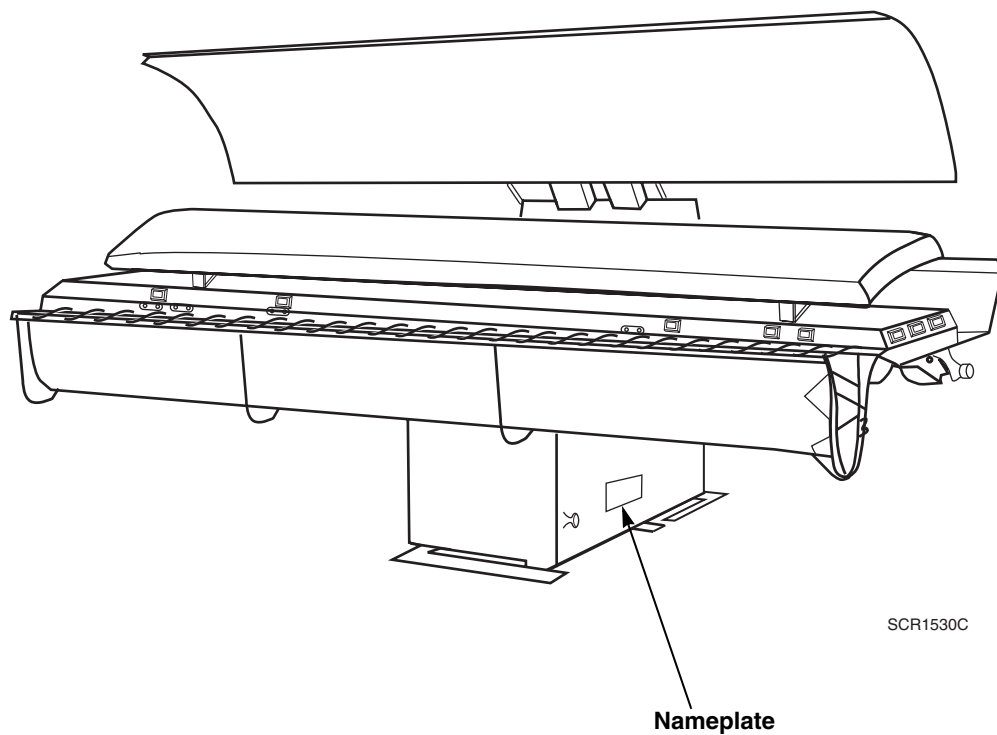
Parts Ordering Information

If literature or replacement parts are required, contact the source from which the machine was purchased or contact Alliance Laundry Systems LLC at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call (920) 748-3121.

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s) as shown.



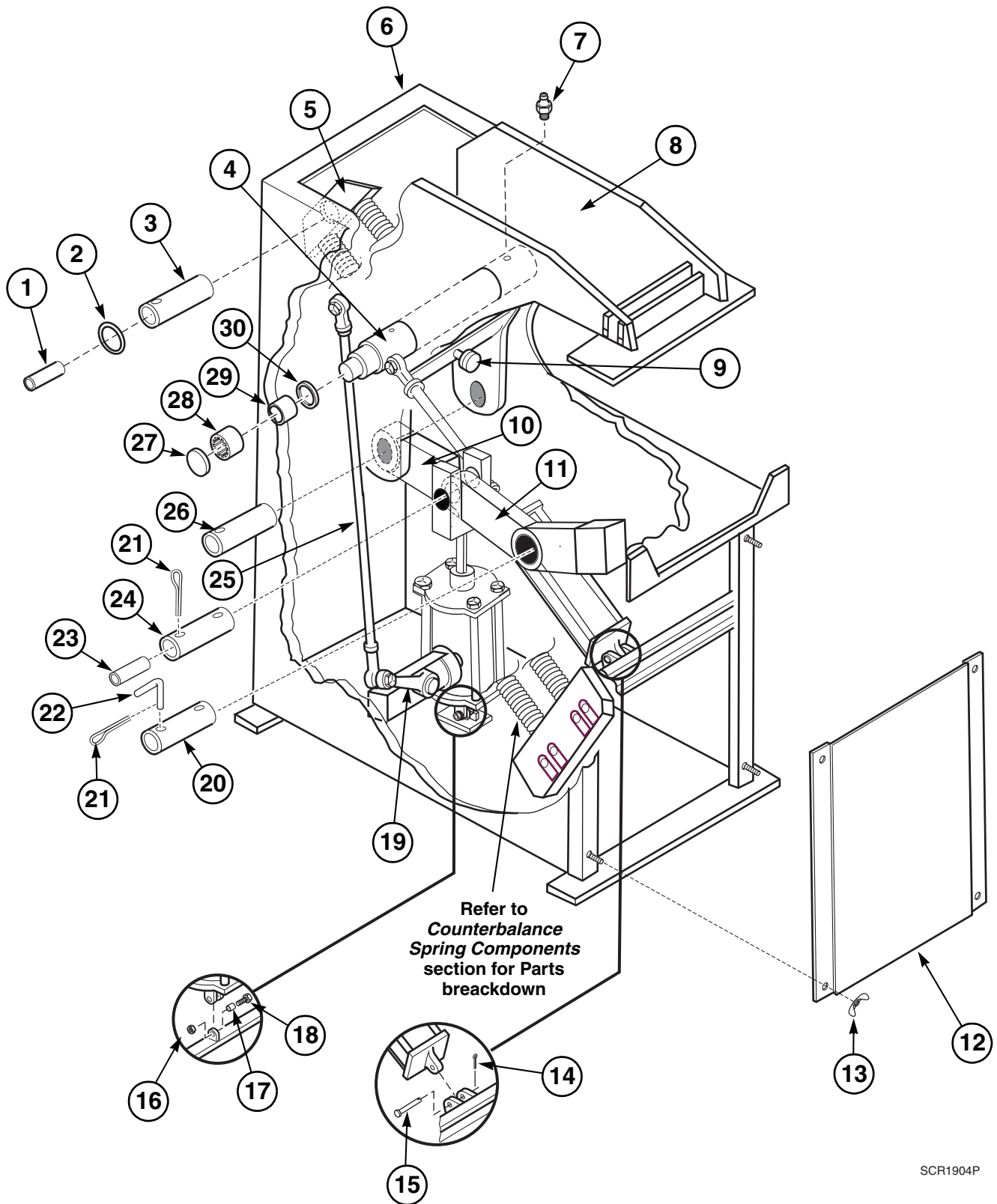
Model Identification

Information in this manual is applicable to these Dry Cleaning Presses:

DP29110

DP2990

Frame and Pressure Arm Assembly

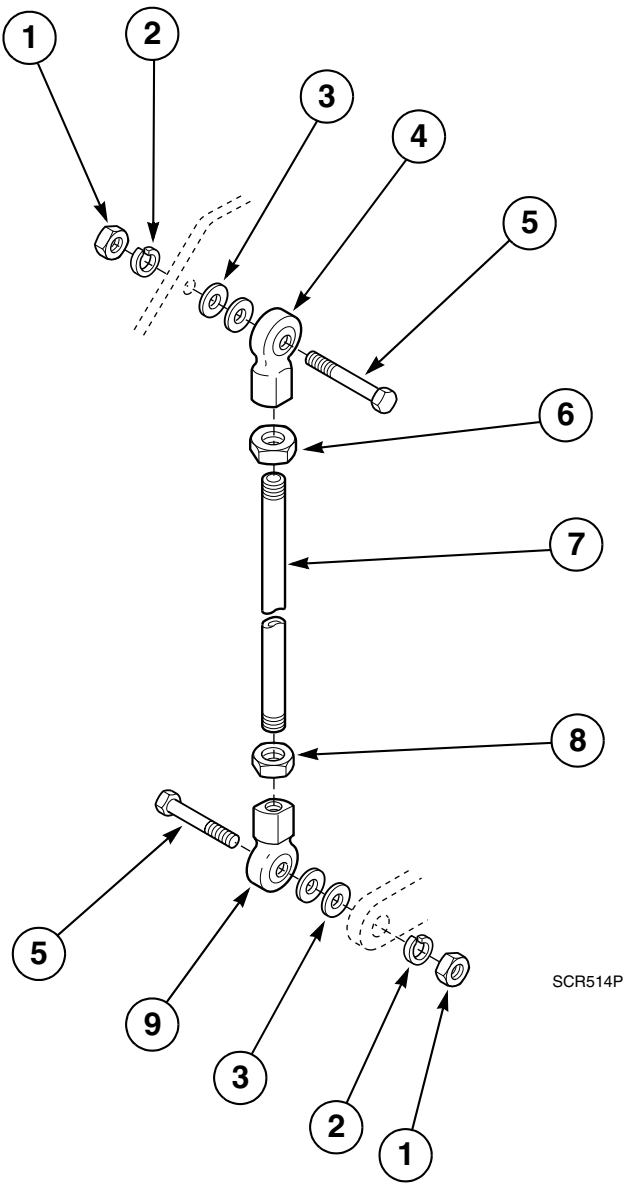


Frame and Pressure Arm Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1075415	Spring Hanger Spacer	2 required
2	N/A	Set Collar	2 required
3	J1069426	Spring Hanger Shaft	
4	N/A	Pressure Arm Shaft	
5	J1058684	Spring Hanger Weldment	2 required
6	N/A	Frame Weldment	
7	J1012111	Straight Grease Fitting	
8	J1058635	Pressure Arm Weldment	
9	JA-81155	Bumper Assembly	
10	N/A	Toggle	
11	N/A	Toggle	
12	J1058767	Front Cover	
13	JA-50996	Nut	4 required
14	N/A	Cotter Pin	
15	JA-53333	Clevis Pin	
16	J1000850	Nut	4 required
17	JA-55082	Spherical Bearing	
18	JA-51516	Screw	4 required
19	J1058882	Right Shock Absorber Assembly	Refer to <i>Shock Absorber Assembly</i> section for parts breakdown
20	J1058601	Female Clevis Shaft	
21	J1057926	Cotter Pin	3 required
22	JA-25011	Lock Pin	3 required
23	JA-50893	Inner Race Bearing	2 required
24	J1058221	Toggle Clevis Shaft	
25	J1058783	Check Rod Assembly	2 required; Refer to <i>Check Rod Assembly</i> section for parts breakdown
26	J1058304	Toggle Clevis Shaft	
27	JA-30139	Disc	2 required
28	JA-50892	Needle Bearing	2 required
29	JA-50893	Inner Race Bearing	2 required
30	J1120476	Pressure Arm Spacer	

N/A = Part no longer available

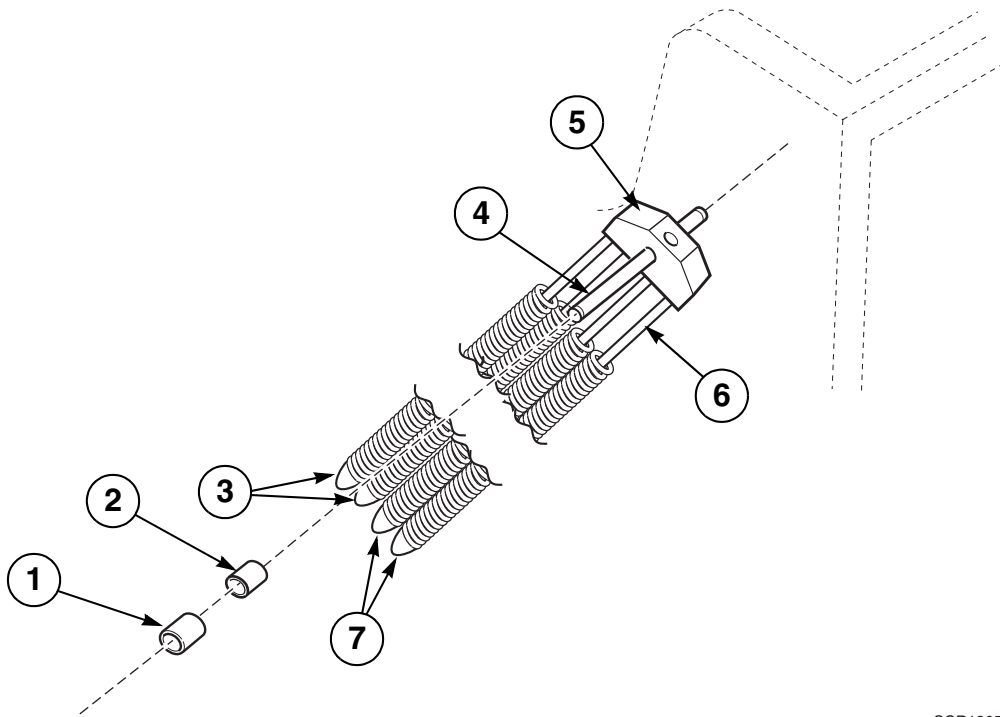
Check Rod Assembly



Check Rod Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1058783	Check Rod Assembly	Includes items 1-9
1	J1000850	Nut	2 required
2	91200	Washer	2 required
3	J1001338	Washer	Use as required
4	JA-54141	Female Rod End Bearing	Left
5	JA-51516	Screw	
6	J1065689	Nut	
7	J1058726	Check Rod	
8	JA-50434	Nut	
9	JA-53961	Female Rod End Bearing	Right

Counterbalance Spring Components



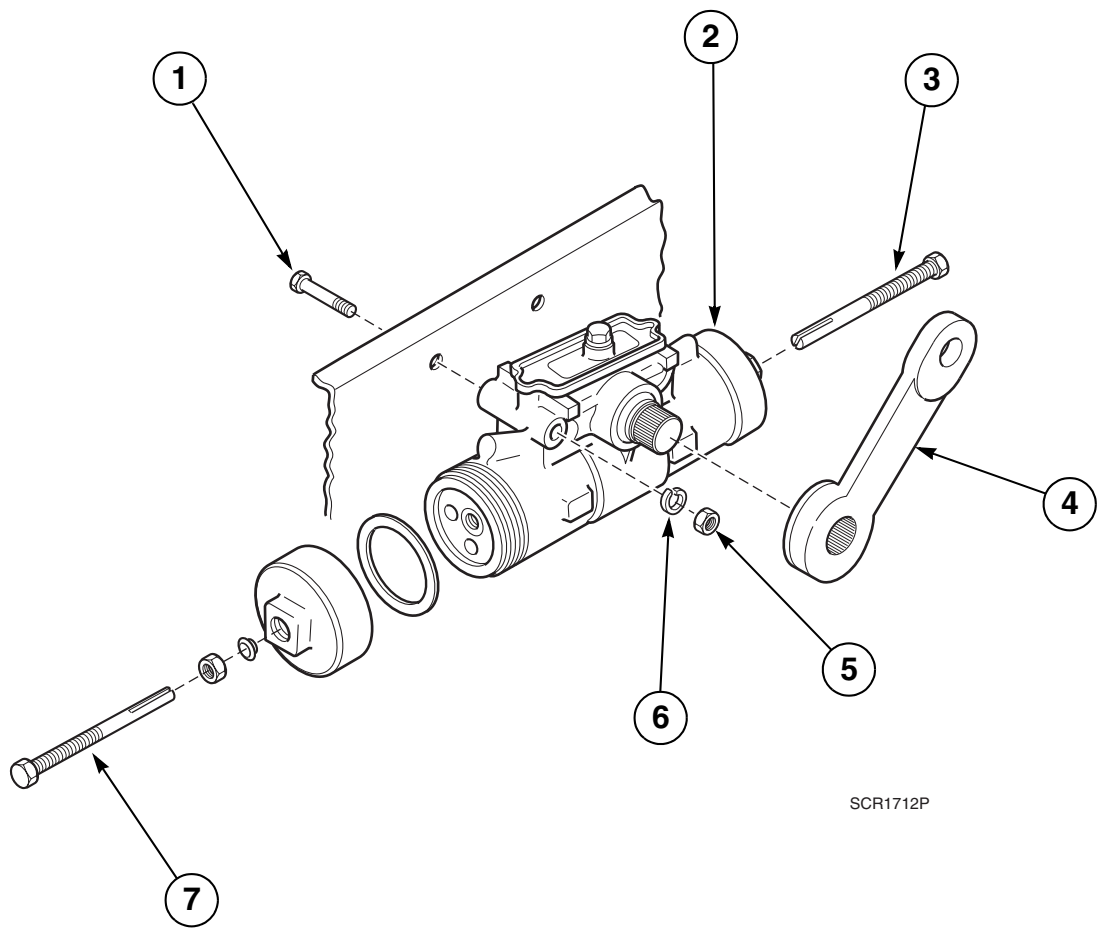
SCR1905P

Counterbalance Spring Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Set Collar	2 required
2	J1075415	Spring Hanger Spacer	2 required
3	J1291673	Head Balance Spring Assembly	4 required
4	J1069426	Spring Hanger Shaft	
5	J1058684	Spring Hanger Weldment	2 required
6	JA-18003	Bolt	8 required
7	J1291673	Head Balance Spring Assembly	4 required

N/A = Part no longer available

Shock Absorber Assembly

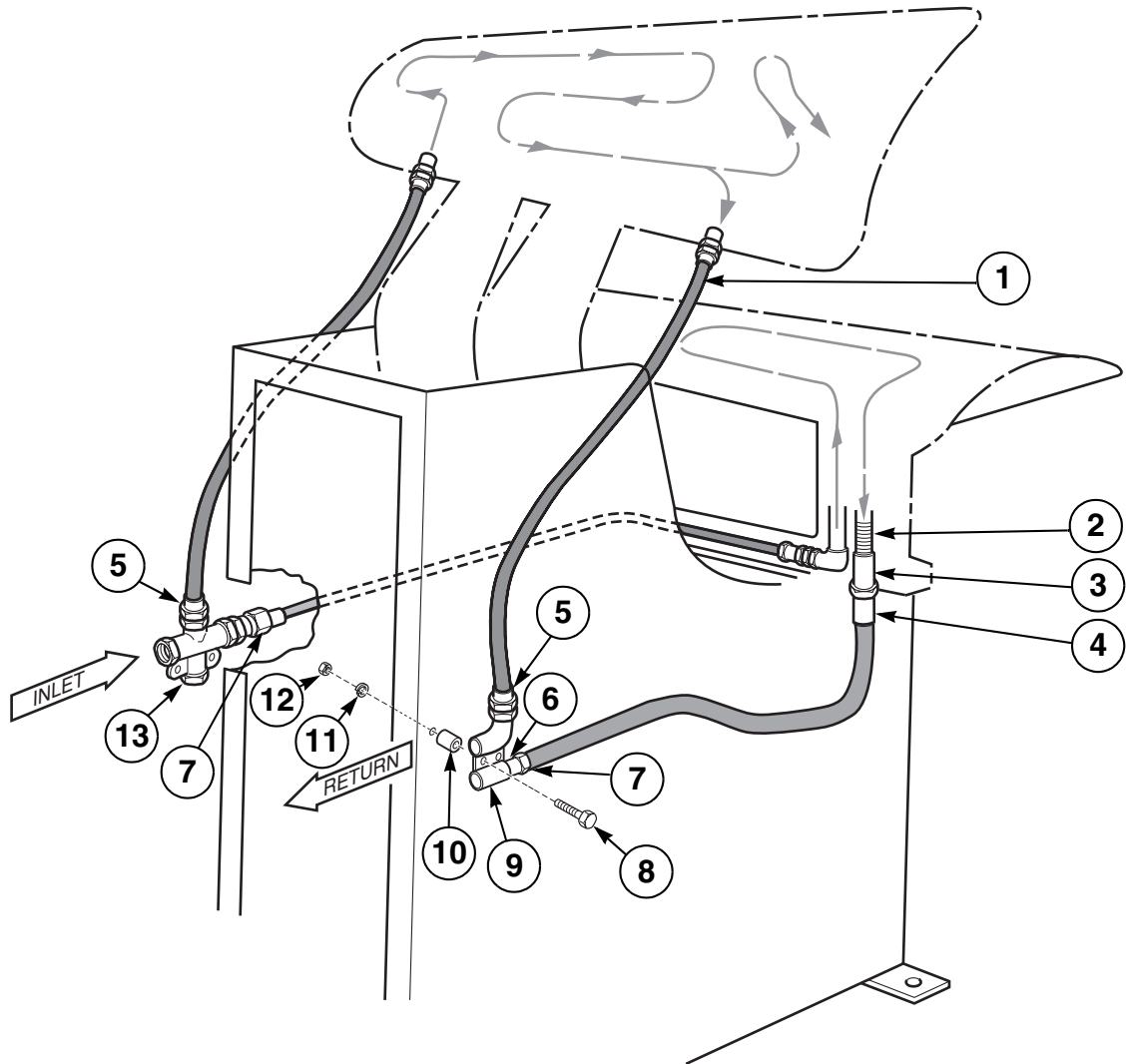


Shock Absorber Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1058882	Right Shock Absorber Assembly	Right; Includes items 2-4 and 7
	N/A	Shock Absorber Assembly	Left; Includes items 2-4 and 7
	J1010-000652	Shock Absorber Rebuild Kit	Includes end cap gasket, 3 adjusting screws, cylinder cover gasket, seal, plug and plug gasket
1	N/A	Screw	4 required
2	J1041722	Shock Absorber	
3	JA-54922	Screw	
4	JA-51272	Shock Absorber Arm	
5	J1000850	Nut	4 required
6	91200	Washer	4 required
7	JA-54938	Screw	

N/A = Part no longer available

Steam System



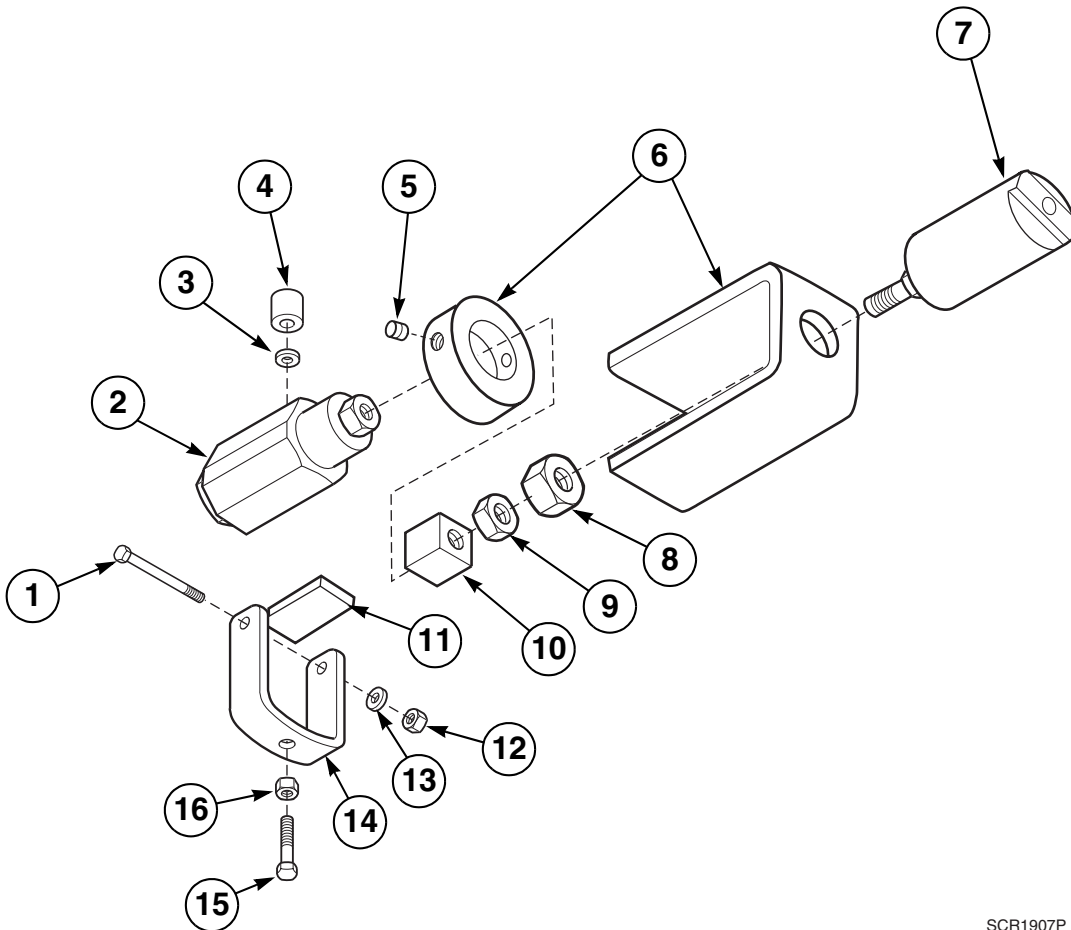
SCR1906P

Steam System

REF	PART NO.	DESCRIPTION	COMMENTS
	N/A	Steam Outlet Assembly	Includes items 5-7 and 9
	N/A	Steam Inlet Manifold Assembly	Includes items 5, 7 and 13
1	J1319268	Steam Hose	2 required; 24 inches long
2	N/A	Pipe	2 required
3	J1240878	Pipe Coupling	2 required
4	J1161272	Male Compression Connector	2 required
5	J1319276	Flare Connector	2 required
6	JC-19662	Reducing Bushing	
7	JC-30857	Male Compression Connector	2 required
8	JA-50128	Screw	4 required
9	JA-27443	Double Manifold	
10	J1080514	Manifold Spacer	4 required
11	J1185073	Washer	4 required
12	20275	Nut	4 required
13	JA-29863	Steam Manifold	

N/A = Part no longer available

Steam Valve and Actuator

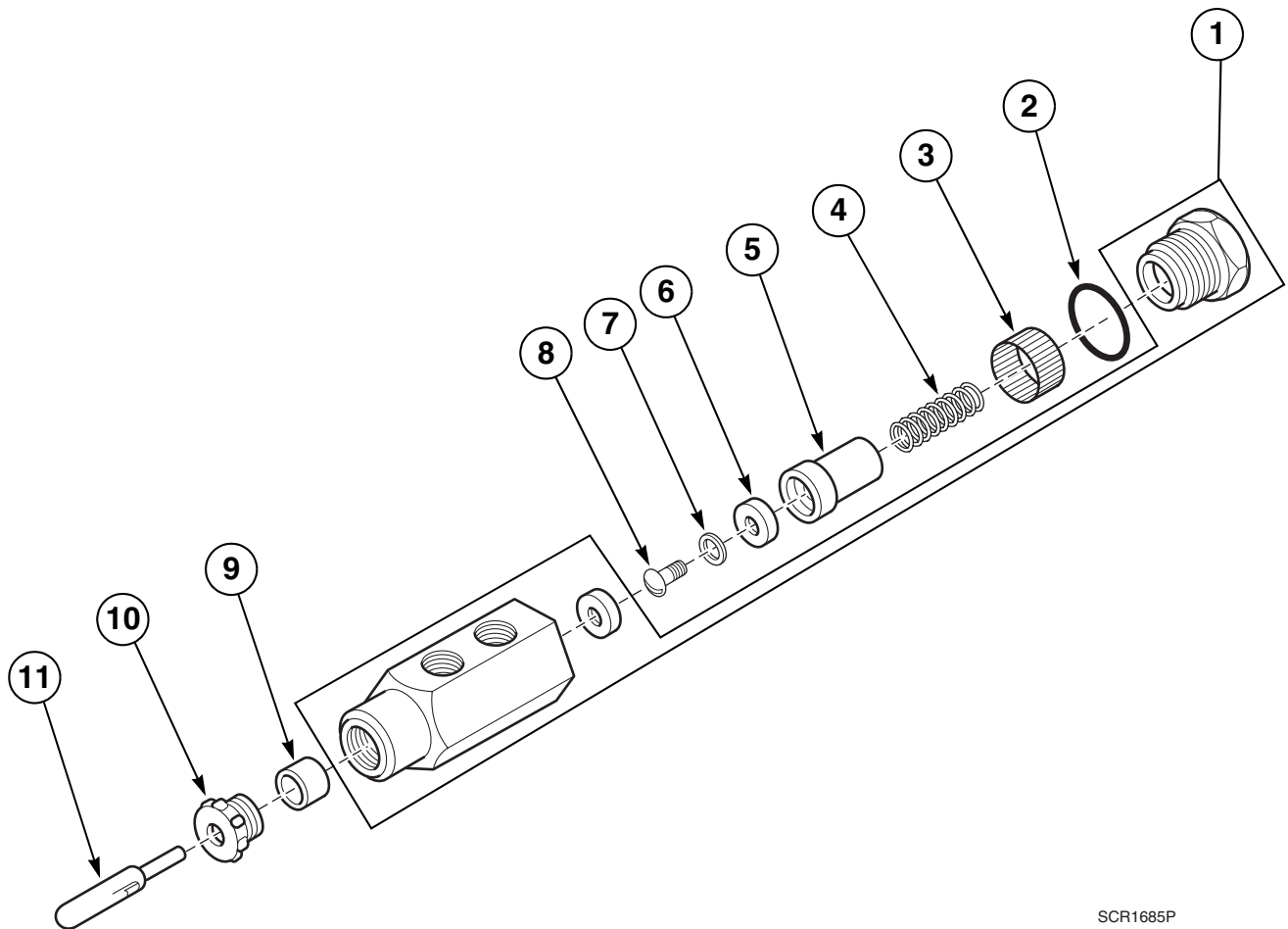


SCR1907P

Steam Valve and Actuator

REF	PART NO.	DESCRIPTION	COMMENTS
1	JA-50143	Screw	2 required
2	J1463694	Steam Valve Assembly	2 required
3	JA-55084	Gasket	4 required
4	JA-27453	Valve Guide	4 required
5	J1179183	Screw	2 required
6	J1391473	Weldment Bracket	2 required
7	J1391390	Air Cylinder	2 required
8	JA-51474	Nut	2 required
9	M400023	Nut	2 required
10	J1391176	Steam Valve Actuator	2 required
11	JA-10652	Bar	2 required
12	70142	Nut	2 required
13	M400013	Washer	2 required
14	JA-10650	Steam Line Clamp	2 required
15	J1398635	Screw	2 required
16	JC-48289	Nut	2 required

Steam Valve Assembly

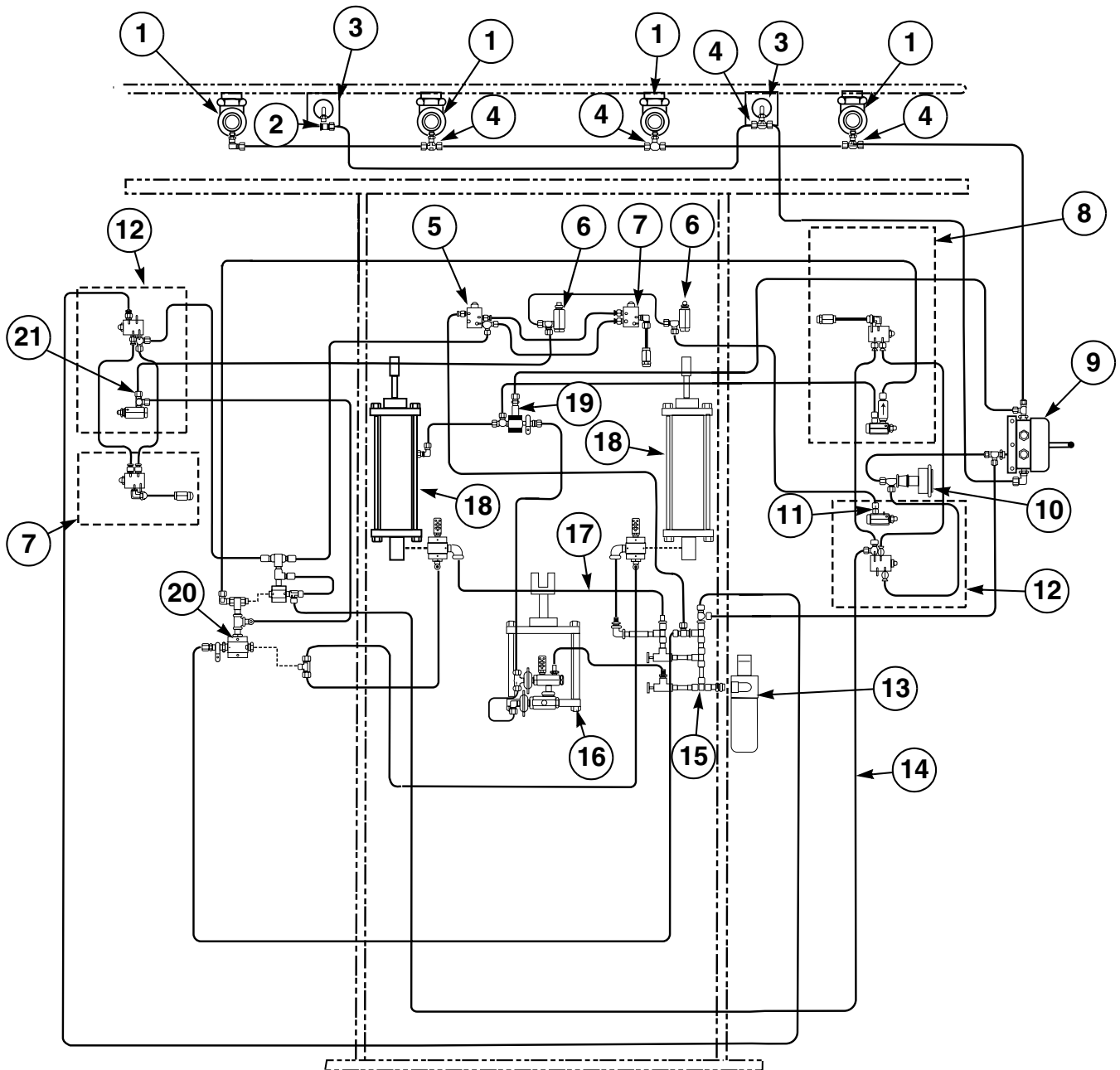


SCR1685P

Steam Valve Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1463694	Steam Valve Assembly	Includes items 1-11
	J1010-000653	Steam Valve Rebuild Kit	Includes items 2-4, 6-9 and 11
1	J1463694	Steam Valve Assembly	Includes JA-10164 Nut and JA-10396 Valve Seat
2	J1463652	O-Ring	
3	JA-26657	Filter Element	
4	JA-51364	Compression Spring	
5	JA-10166	Disc Holder	
6	JA-13044	Steam Valve Disc	
7	J1000975	Washer	
8	JA-55083	Screw	
9	JA-13042	Valve Stem Packing	
10	JA-10165	Nut	
11	JA-27451	Valve Stem	

Air System



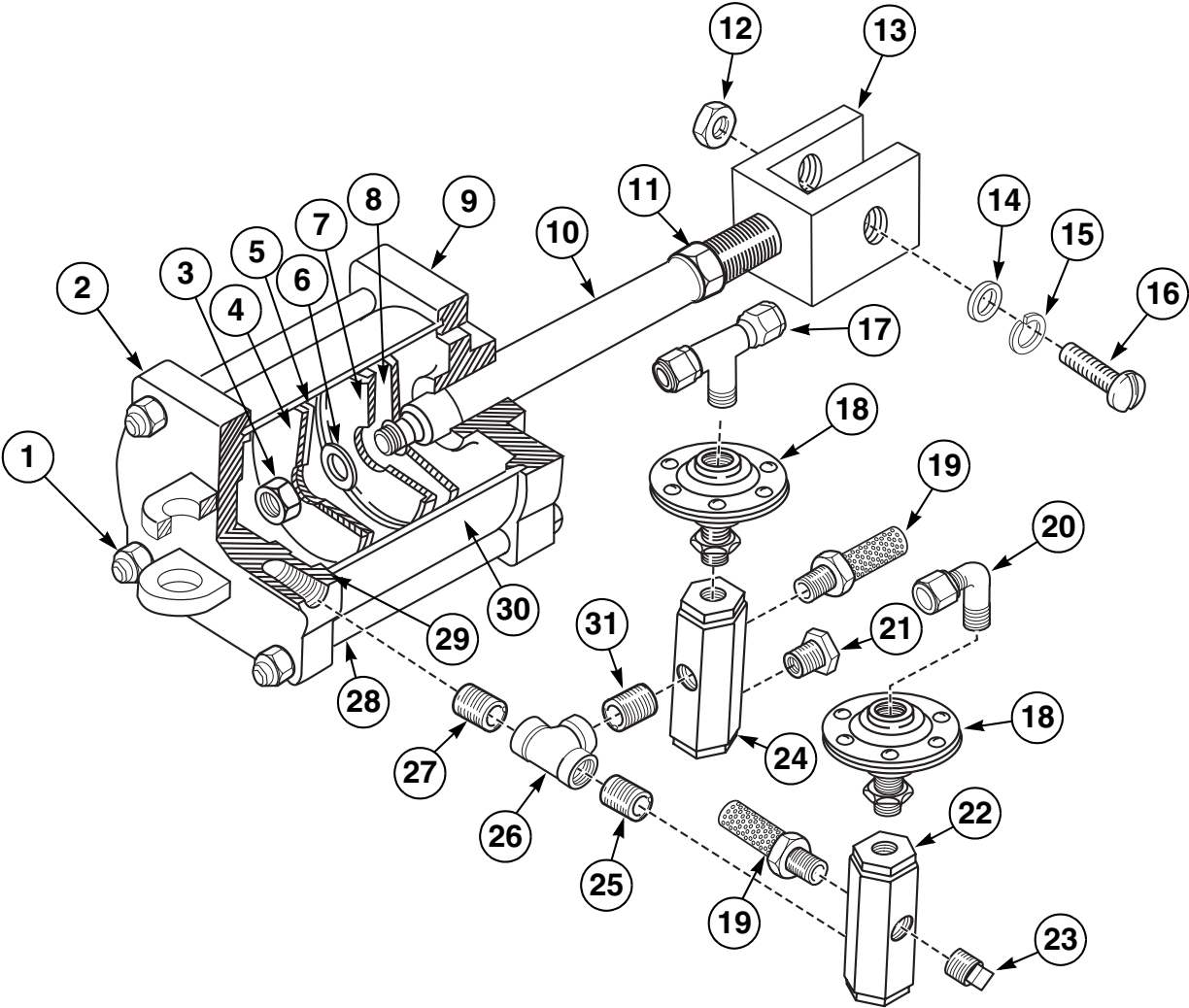
SCR1908P

Air System

REF	PART NO.	DESCRIPTION	COMMENTS
1	J200175000P	Air Vacuum Valve Assembly	4 required; Refer to <i>Air Vacuum Valve Assembly</i> section for parts breakdown
2	J1407741	Swivel Tubing Elbow	3 required
3	J1463694	Steam Valve Assembly	Refer to <i>Steam Valve Assembly</i> section for parts breakdown
4	J1437029	Quick Tubing Tee	4 required
5	J1568765	Left Valve and Bracket Assembly	Refer to <i>Left Valve and Bracket Assembly</i> section for parts breakdown
6	J1568757	Middle Valve and Bracket Assembly	2 required; Refer to <i>Valve and Bracket Assembly</i> section for parts breakdown
7	N/A	Valve and Bracket Assembly	2 required; Refer to <i>Valve and Bracket Assembly</i> section for parts breakdown
8	N/A	Valve and Bracket Assembly	Refer to <i>Valve and Bracket Assembly</i> section for parts breakdown
9	N/A	Steam and Vacuum Valve Assembly	Refer to <i>Steam and Vacuum Valve Assembly</i> section for parts breakdown
10	N/A	Air Gauge Assembly	Refer to <i>Gauge Assembly</i> section for parts breakdown
11	J1408004	Connector	
12	N/A	Valve and Bracket Assembly	2 required; Refer to <i>Bracket and Valve Assembly</i> section for parts breakdown
13	J1557479P	Filter/Regulator/Lubricator Assembly	Refer to <i>Filter/Regulator/Lubricator Assembly</i> section for parts breakdown
14	J1103970-00P	Tubing	1/4 inch OD; 60 feet required
15	N/A	Air Inlet Assembly	Refer to <i>Air Inlet Assembly</i> section for parts breakdown
16	N/A	Cylinder Assembly	Refer to <i>High Pressure Cylinder and Valve Assembly</i> section for parts breakdown
17	J0141711-00	Tubing	3/8 inch OD
18	N/A	Closing Cylinder and Valve Assembly	2 required; Refer to <i>Closing Cylinder and Valve Assembly</i> section for parts breakdown
19	N/A	Small Dump Valve Assembly	Refer to <i>Small Dump Valve Assembly</i> section for parts breakdown
20	J1640184	Large Dump Valve Assembly	Refer to <i>Large Dump Valve Assembly</i> section for parts breakdown
21	J1438357	Quick Tubing Tee	

N/A = Part no longer available

High Pressure Cylinder and Valve Assembly



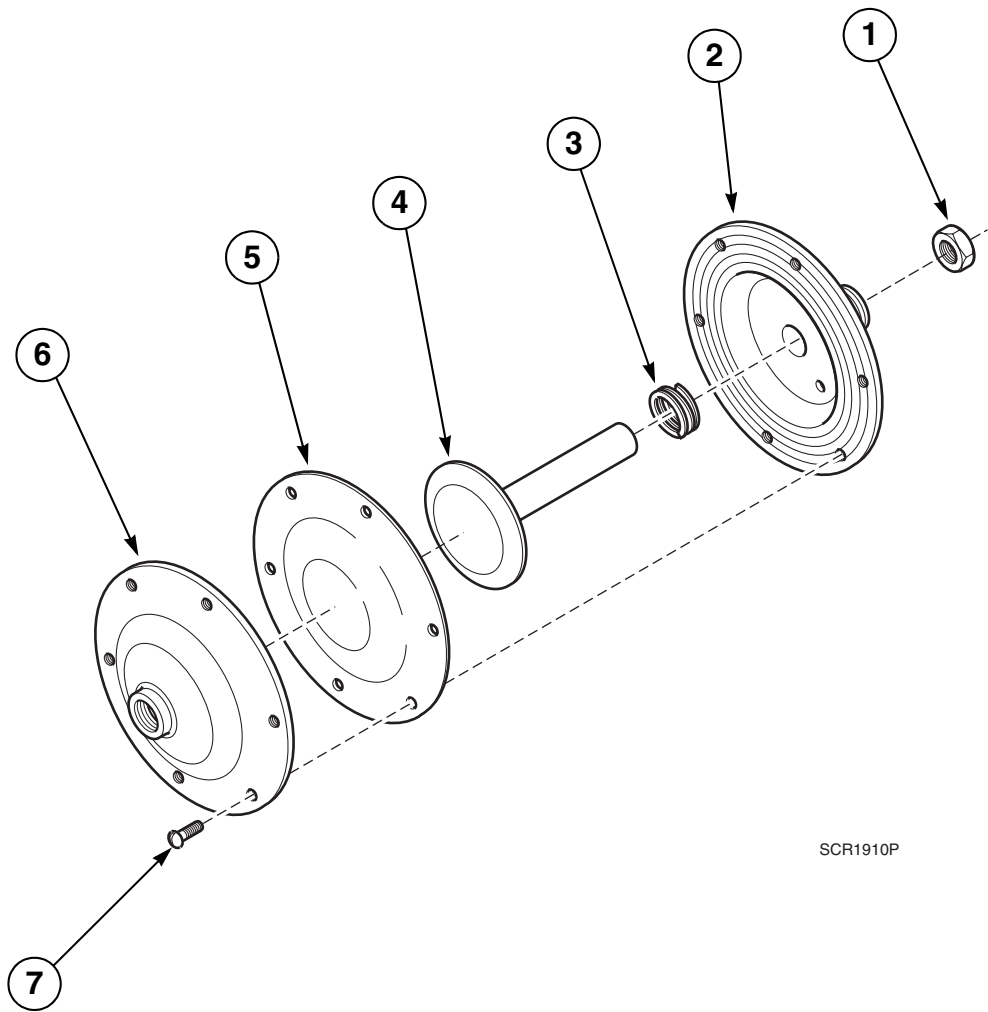
SCR1909P

High Pressure Cylinder and Valve Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	N/A	Cylinder Assembly	Includes items 1-11 and 28-30
	N/A	Valve Assembly	Includes items 17-27 and 31
1	J1001056	Washer	4 required
	20274	Nut	4 required
2	JA-27283	Lower Head	
3	JA-53116	Washer	
	M400023	Nut	
4	JA-28510	Inside Piston Plate	
5	J1322551	Piston Plate Seal	
6	J1322544	Washer	
7	J1324862	Piston Cup Seal	
8	JA-28511	Outside Piston Plate	
9	J0798874	Pressing Cylinder Retrofit Kit	
10	J1069442	Cylinder Piston Rod	
11	J1080779	Nut	
12	J1000850	Nut	
13	J1069350	Cylinder Clevis Weldment	
14	J1001338	Washer	
15	JA-54158	Washer	
16	JC-61639	Screw	
17	J1437029	Quick Tubing Tee	
18	JA-00465	Large Diaphragm Assembly	2 required; Refer to <i>Large Diaphragm Assembly</i> section for parts breakdown
19	JA-54627	Air Muffler	2 required
20	J1407741	Swivel Tubing Elbow	
21	JC-19682	Reducing Bushing	
22	JA-81894	Exhaust Valve Assembly	Refer to <i>Exhaust Valve Assembly</i> section for parts breakdown
23	J1161421	Pipe Plug	
24	JA-81547	High Capacity Valve	Refer to <i>High Capacity Valve Assembly</i> section for parts breakdown
25	J1236553	Pipe Nipple	
26	JA-52352	Pipe Tee	
27	JC-46201	Pipe Nipple	
28	JA-52539	Screw	4 required
29	J1381979	Corkprene	
30	J1347954	Cylinder Body	
31	431206	Pipe Nipple	

N/A = Part no longer available

Diaphragm Assembly

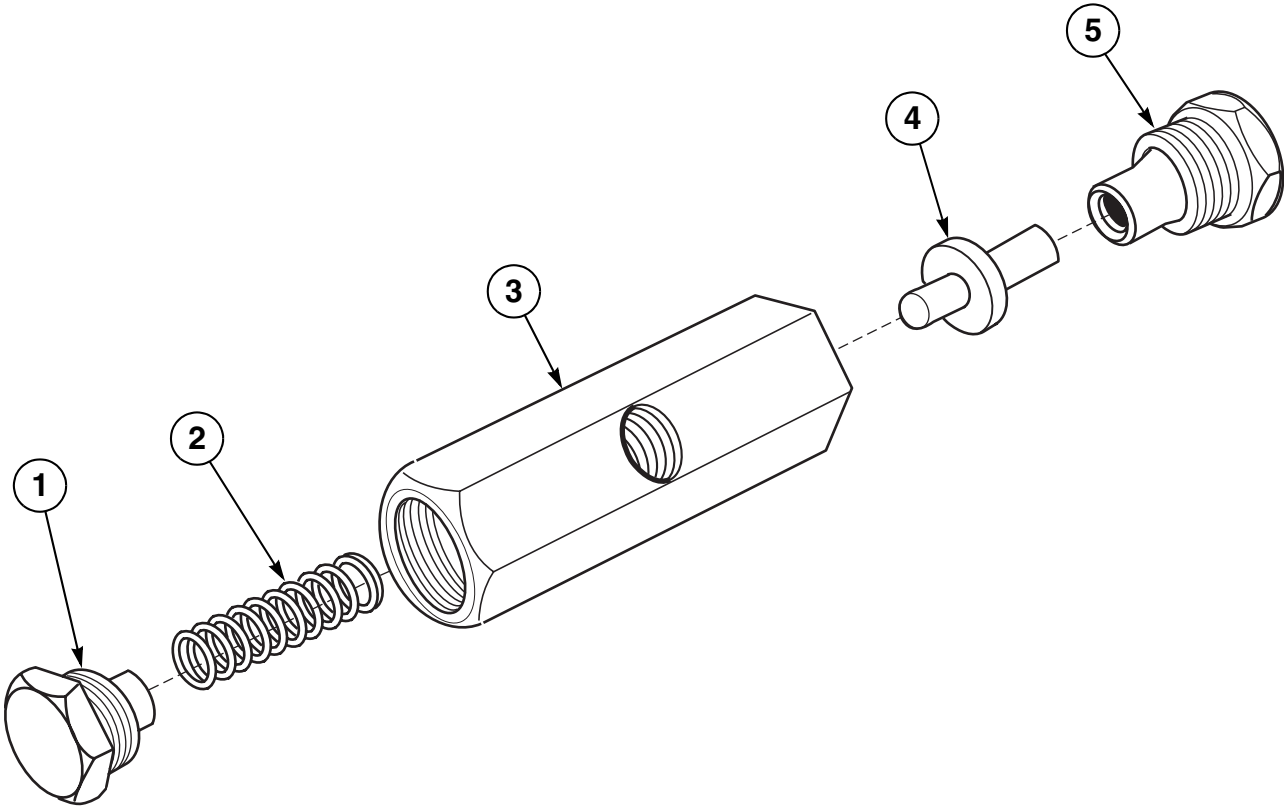


SCR1910P

Diaphragm Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-00465	Large Diaphragm Assembly	Includes items 1-7
1	JA-50434	Nut	
2	JA-00819	Large Diaphragm Cap Assembly	
3	J1039676	Tapered Compression Spring	
4	JA-00818	Large Plunger Assembly	
5	JA-18542	Diaphragm	
6	JA-10502	Large Diaphragm Cap	
7	J1187228	Screw	6 required

Exhaust Valve Assembly

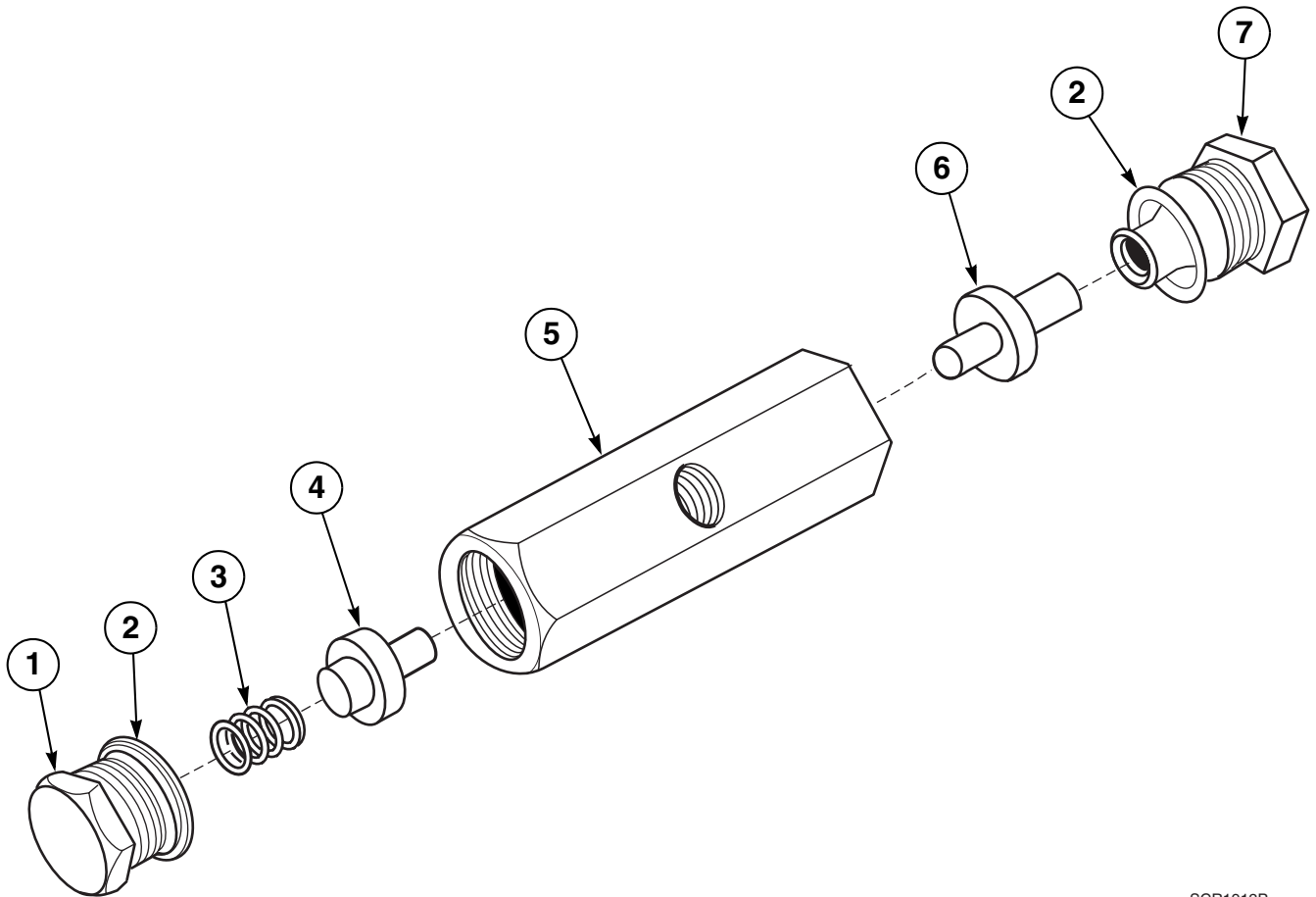


SCR1911P

Exhaust Valve Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-81894	Exhaust Valve Assembly	Includes items 1-5
1	JA-26816	Lower End Cap	
2	JA-55165	Compression Spring	
3	JA-27477	Exhaust Valve Body	
4	JA-24172	Large Valve	
5	JA-26817	Upper End Cap	

High Capacity Valve Assembly

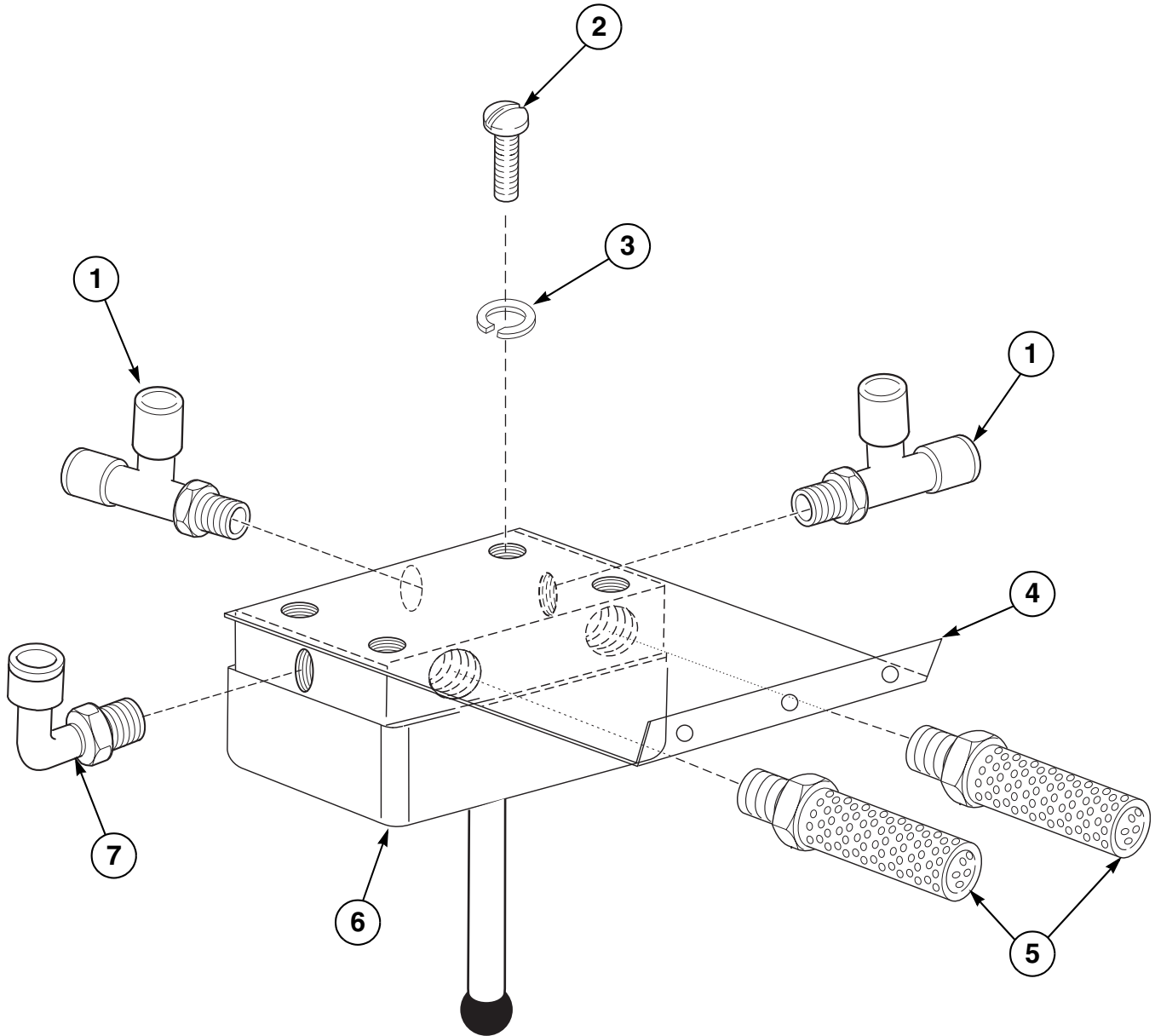


SCR1912P

High Capacity Valve Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-81547	High Capacity Valve	Includes items 1-7
1	JA-26816	Lower End Cap	
2	JA-53913	O-Ring	2 required
3	JA-52275	Spring	
4	JA-20084	Large Valve	
5	JA-27477	Exhaust Valve Body	
6	JA-24172	Large Valve	
7	JA-26817	Upper End Cap	

Steam and Vacuum Valve Assembly



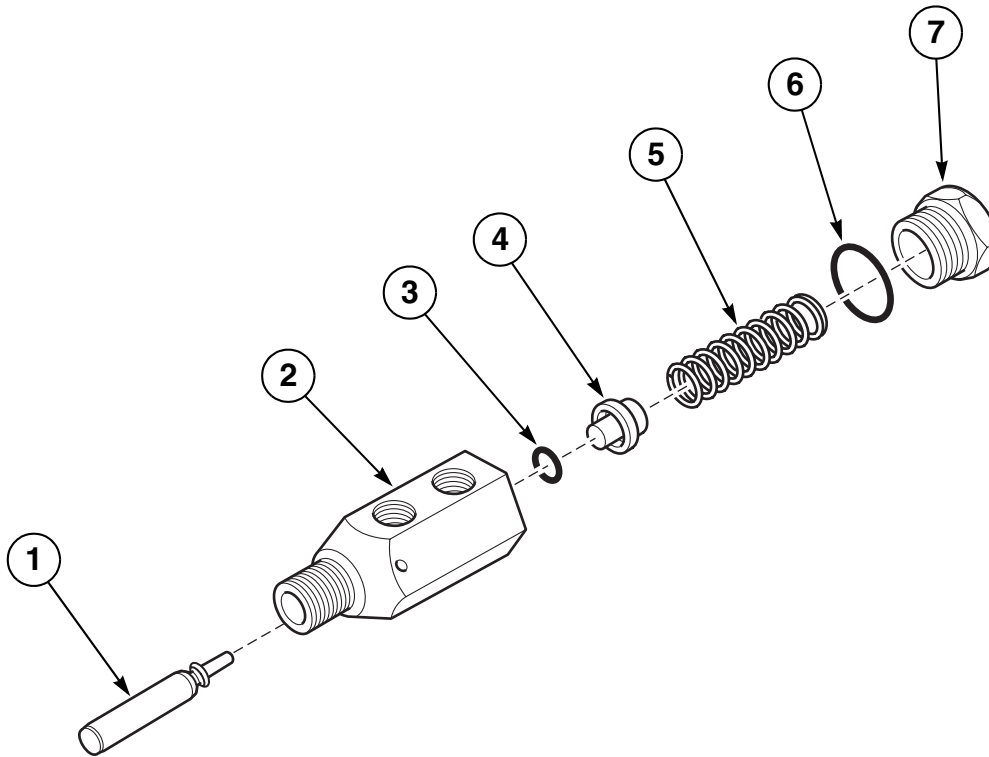
SCR1913P

Steam and Vacuum Valve Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	N/A	Steam and Vacuum Valve Assembly	Includes items 1-7
1	J1460484	Quick Tubing Tee	2 required
2	J1120252	Screw	4 required
3	J1000975	Washer	4 required
4	N/A	Bracket	
5	JA-53584	Air Muffler	2 required
6	J1333855	4-Way Air Valve	
7	J1419811	Swivel Tubing Elbow	

N/A = Part no longer available

Valve Body Assembly

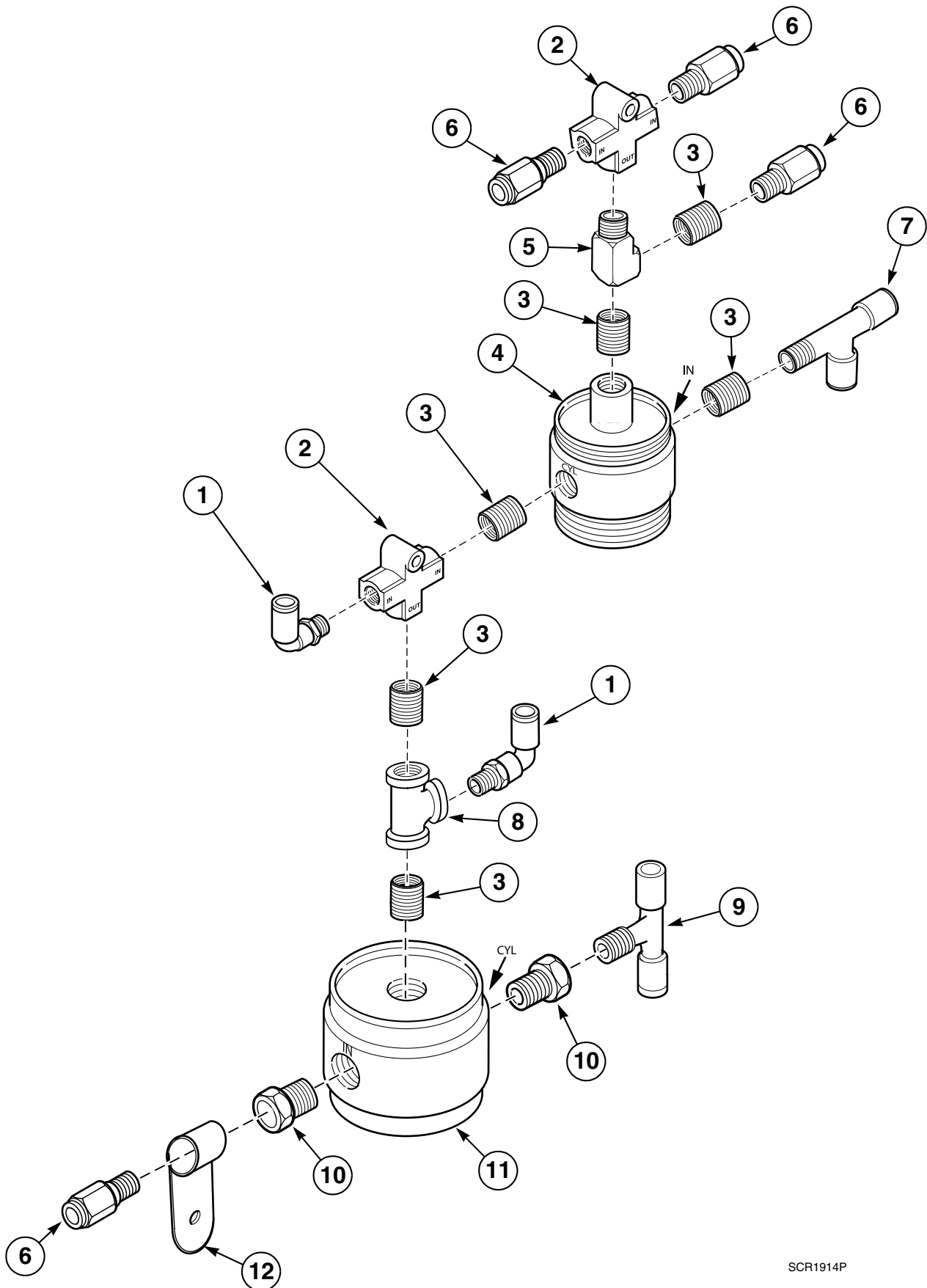


SCR1842P

Valve Body Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-06430	Valve Body Assembly	Includes items 1-7
1	J1611417	Valve Stem Assembly	
2	JA-10514	Valve Body	
3	J1403310	O-Ring	Viton
4	JA-11599	Valve	Includes item 3
5	JA-51336	Compression Spring	
6	JC-57441	O-Ring	
7	JA-10515	Valve Cap	

Large Dump Valve Assembly

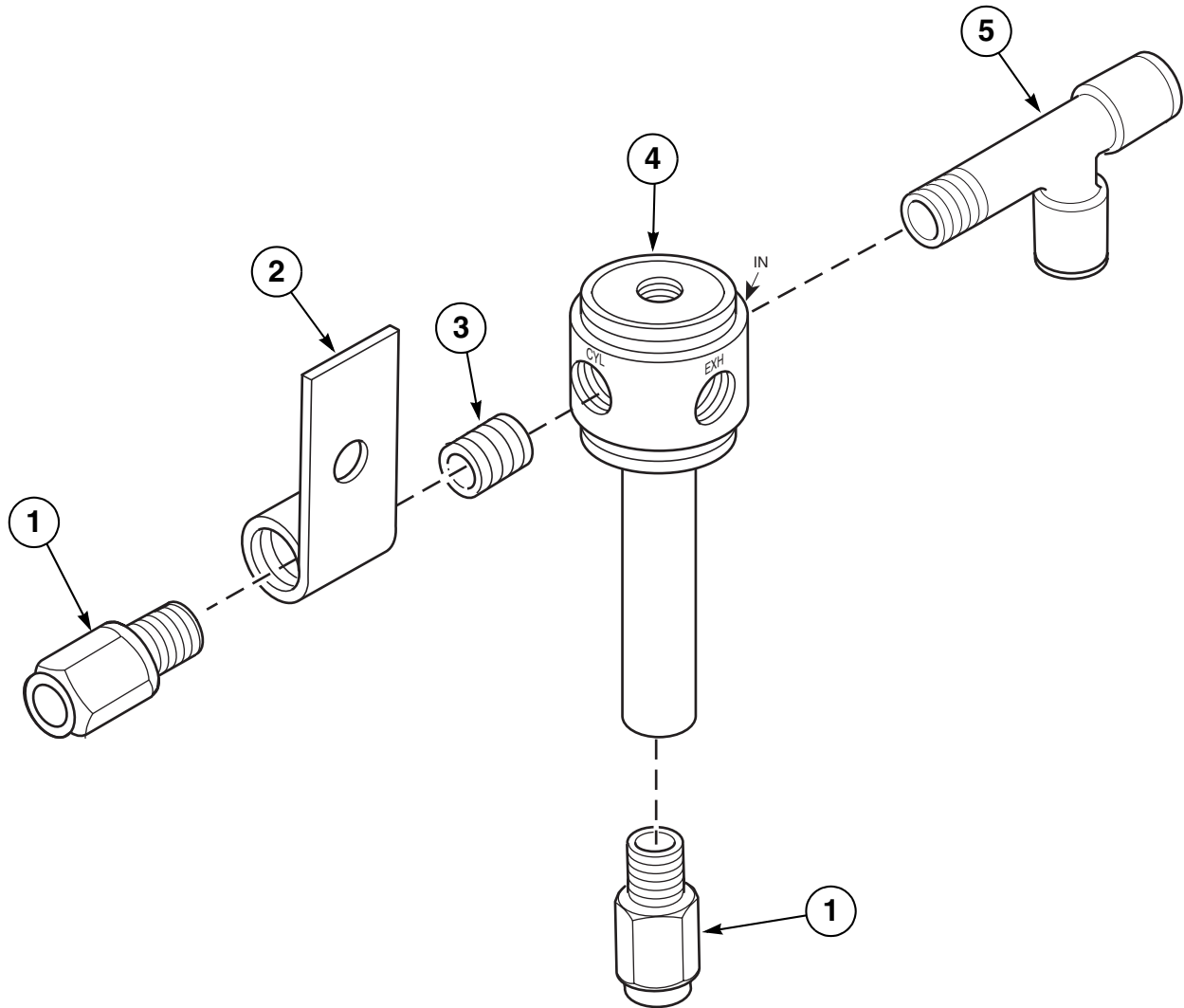


SCR1914P

Large Dump Valve Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1640184	Large Dump Valve Assembly	Includes items 1-12
1	J1407741	Swivel Tubing Elbow	2 required
2	JA-53602	Shuttle Valve	2 required
3	J1232313	Pipe Nipple	6 required
4	JA-53369	3-Way Valve	NC; 125A; Use JA-54070 Valve Kit to repair
5	JC-30541	Street Pipe Tee	
6	J1408004	Connector	4 required
7	J1438357	Quick Tubing Tee	
8	JC-70614	Pipe Tee	
9	J1437029	Quick Tubing Tee	
10	JC-19609	Reducing Bushing	2 required
11	JA-53550	3-Way Dump Valve	NC; Use JA-54069 Valve Kit to repair
12	J1335793	Single Bracket Coupling Weldment	

Small Dump Valve Assembly



SCR1915P

Small Dump Valve Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	N/A	Small Dump Valve Assembly	Includes items 1-5
1	J1408004	Connector	2 required
2	J1335793	Single Bracket Coupling Weldment	
3	J1232313	Pipe Nipple	
4	JA-54437	3-Way Dump Valve	NO; 125A; Use JA-54070 Valve Kit to repair
5	J1438357	Quick Tubing Tee	

N/A = Part no longer available

This diagram illustrates the assembly of a hydraulic cylinder. The main components are shown in an exploded view, with dashed lines indicating their relative positions and assembly sequence. The parts are numbered as follows:

- 1**: Cylinder head cap
- 2**: O-ring
- 3**: Cylinder tube
- 4**: Piston rod seal
- 5**: Piston rod seal
- 6**: Piston rod seal
- 7**: Piston rod seal
- 8**: Piston rod seal
- 9**: Piston rod seal
- 10**: Piston rod seal
- 11**: Piston rod seal
- 12**: Piston rod seal
- 13**: Piston rod seal
- 14**: Piston rod seal
- 15**: Piston rod seal
- 16**: Piston rod seal
- 17**: Piston rod seal
- 18**: Piston rod seal
- 19**: Piston rod seal
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- 23**: Piston rod
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- 28**: Piston rod
- 29**: Piston rod
- 30**: Piston rod

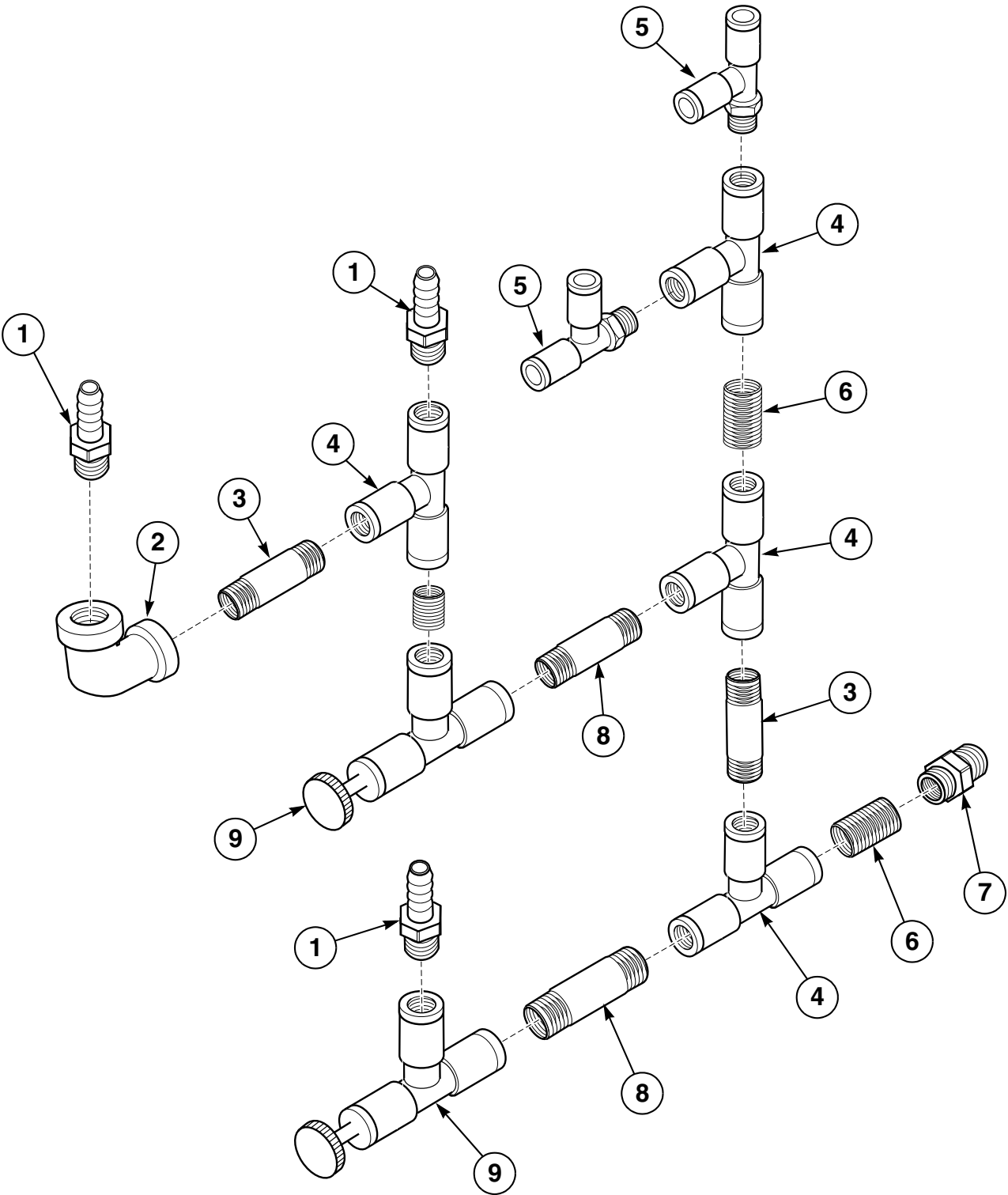
AJ1022

Closing Cylinder and Valve Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	N/A	Closing Cylinder and Valve Assembly	2 required; Includes items 1-29
	JA-82642	Cylinder Assembly	2-1/2 inch; Includes items 1-22
	N/A	Valve Assembly	Includes items 23-29
1	JA-24756	Lower Head	
2	J1428978	Cylinder Head Gasket	Models starting April 1992
3	JA-82641	Cylinder Body Weldment	
4	JC-48142	Nut	Models starting April 1992
	JA-50413	Nut	Models through April 1992
5	M403958	Washer	
6	JA-18611	Inside Piston Plate	
7	J1322577	Piston Plate Seal	Models through April 1992
8	JA-18610	Cylinder Washer Spacer	
9	J1324847	Piston Cup Seal	
10	J1151794	Pipe Plug	
	J1407741	Swivel Tubing Elbow	
11	JA-18609	Outside Piston Plate	
12	JA-51070	Oilless Sleeve Bearing	
13	JA-80202	Upper Head Assembly	Includes items 12 and 13
14	JA-28266	Piston Rod	
15	JA-50434	Nut	
16	JA-51035	Nut	
17	JA-54158	Washer	
18	JA-53961	Female Rod End Bearing	
19	J1001338	Washer	
20	JA-50282	Screw	
21	JA-55343	Screw	4 required
22	M400013	Washer	4 required
23	J115175201	Pipe Nipple	
24	JA-54354	3-Way Dump Valve	NC; 250A; Use JA-54468 Seal Repair Kit
25	J1231521	Street Pipe Elbow	
26	J1407741	Swivel Tubing Elbow	
27	J1026335	Pipe Nipple	
28	JA-53584	Air Muffler	
29	JA-52071	Needle Valve	

N/A = Part no longer available

Air Inlet Assembly



SCR1917P

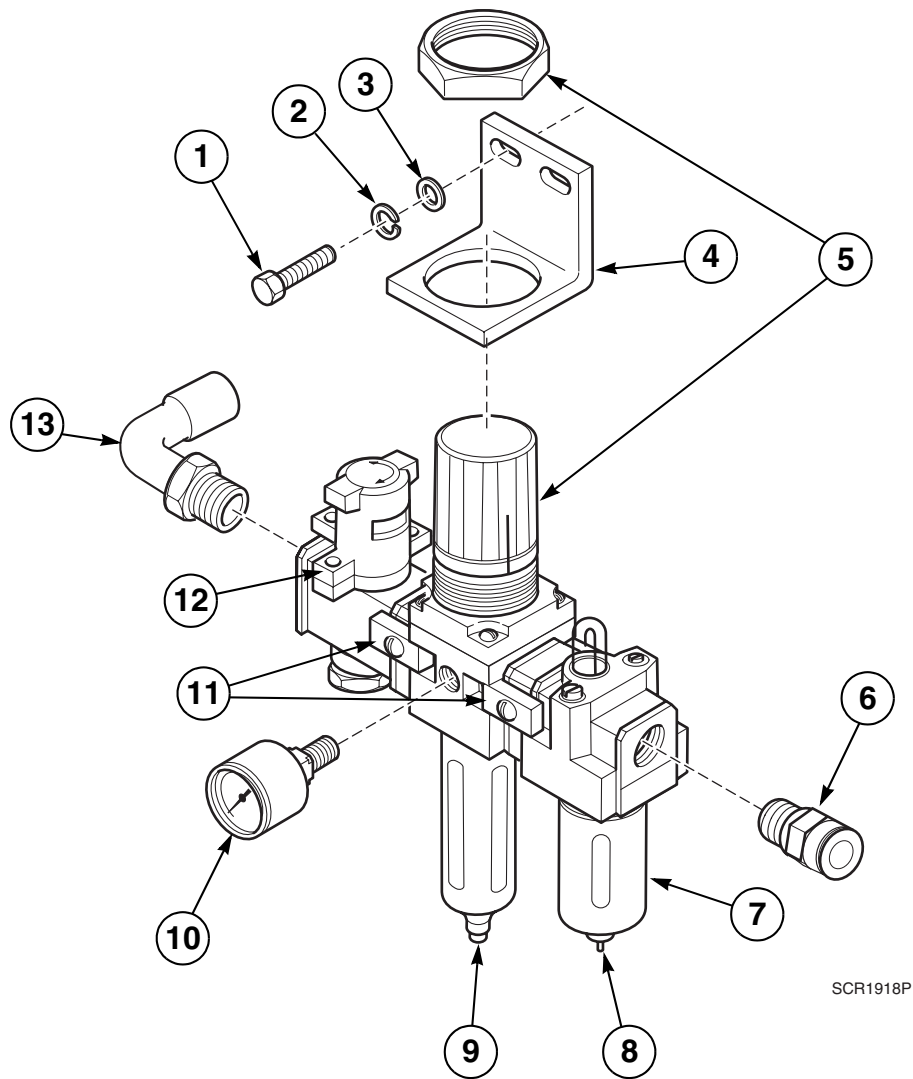
Air Inlet Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	N/A	Air Inlet Assembly	Includes items 1-9
1	JA-11534	Barbed Hose Connector	3 required
2	J1231422	Pipe Elbow	
3	J1026335	Pipe Nipple	2 required
4	J1018415	Pipe Tee	4 required
5	J1460484	Quick Tubing Tee	2 required
6	J115175201	Pipe Nipple	2 required
7	J1482389	Pipe Bulkhead Fitting	
8	JC-4606101	Pipe Nipple	2 required
9	JA-52071	Needle Valve	2 required

N/A = Part no longer available

Filter/Regulator/Lubricator Assembly (Drawing 1 of 2)

Models Through November 30, 2004

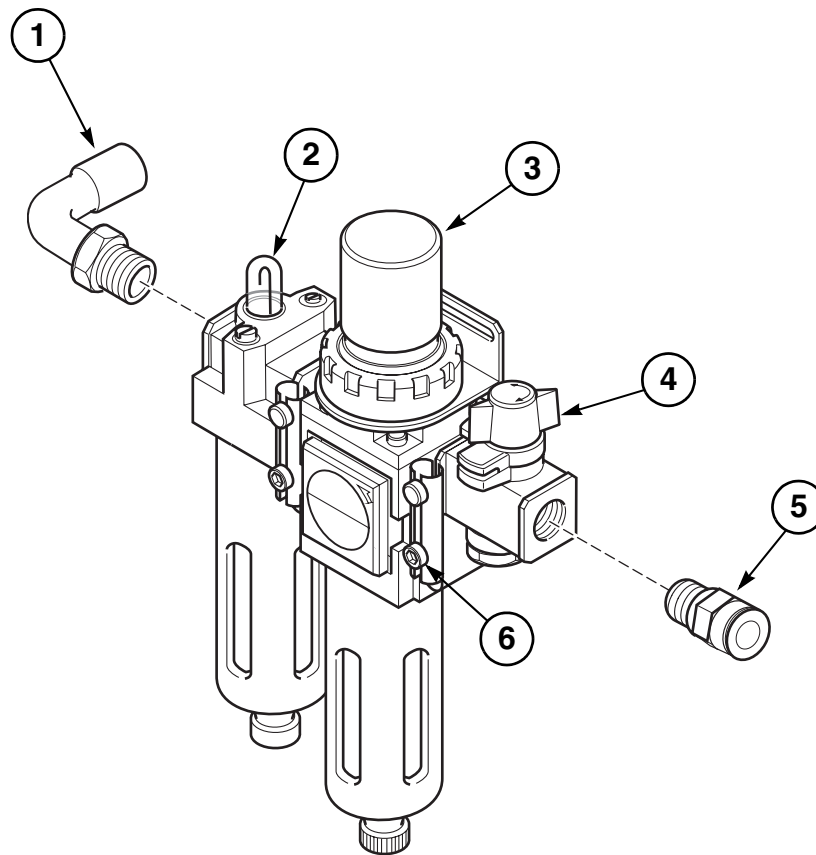


Filter/Regulator/Lubricator Assembly (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	J1557479P	Filter/Regulator/Lubricator Assembly	Includes items 4, 5, 7 and 10-12
	J200032100	Filter Kit	
	J200032200	Regulator Kit	
	J200032400	Lubricator Kit	
1	JC-61342	Screw	2 required
2	J1000975	Washer	2 required
3	JC-80759	Washer	2 required
4	J1571405	Bracket	
5	J1557487	Filter/Regulator	0-125 psig; Includes nut
6	J1408020	Tubing Connector	
7	J1557495	Lubricator	
8	J1647536	Air Lubricator Bowl	Use with item 7
9	J1637644	Filter/Regulator Auto Drain Kit	Use with item 5
10	J1477959	Pressure Gauge	
11	J1571413	Spacer	2 required
12	J1557503	Lock-Out Valve	
13	J1410323	Male Tubing Elbow	

Filter/Regulator/Lubricator Assembly (Drawing 2 of 2)

Models Starting December 1, 2004

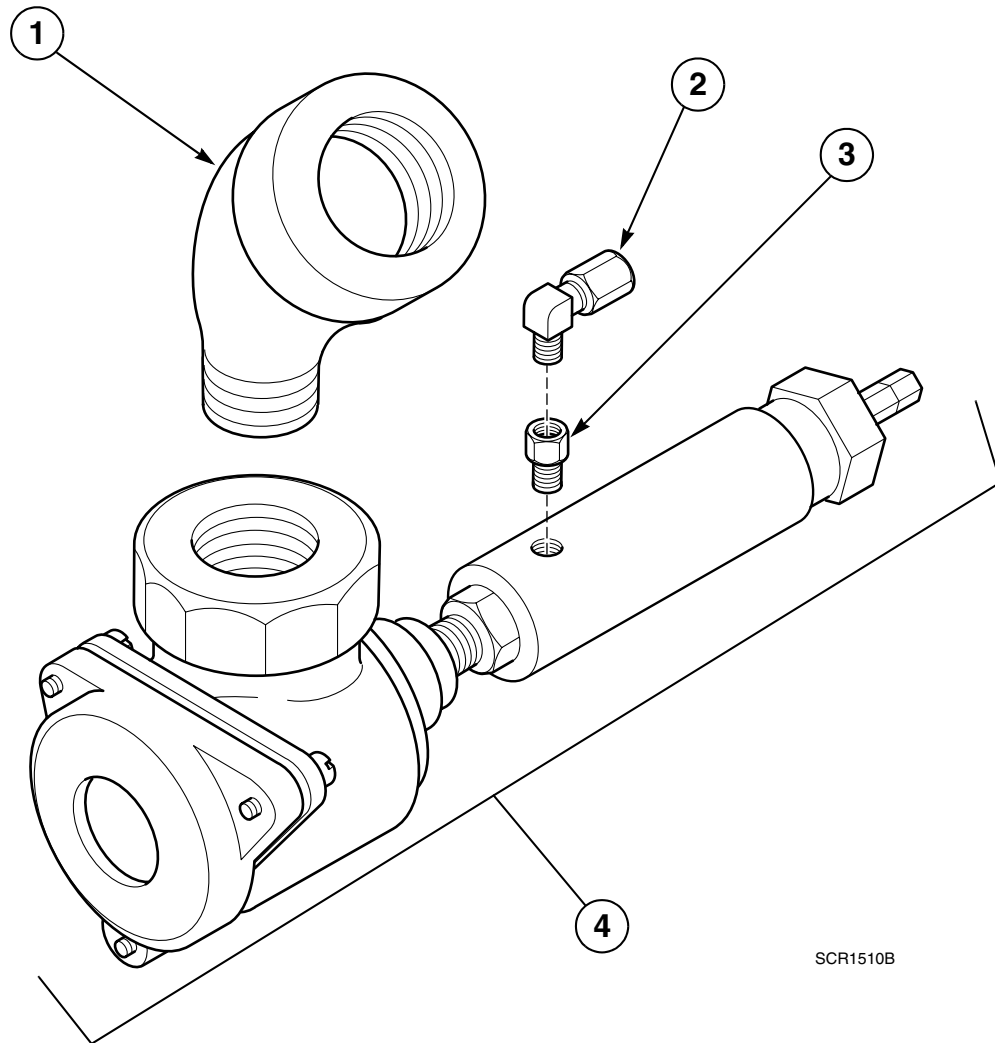


SCR1957P

Filter/Regulator/Lubricator Assembly (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	J200127500	Filter/Regulator/Lubricator Assembly	Includes items 2-4 and 6
1	J1410323	Male Tubing Elbow	
2	J200179200	Lubricator Assembly	
3	J200179100	Filter/Regulator Assembly	
4	J200179000	Lock-Out Valve	
5	J1408020	Tubing Connector	
6	J200179300	Connector Assembly	

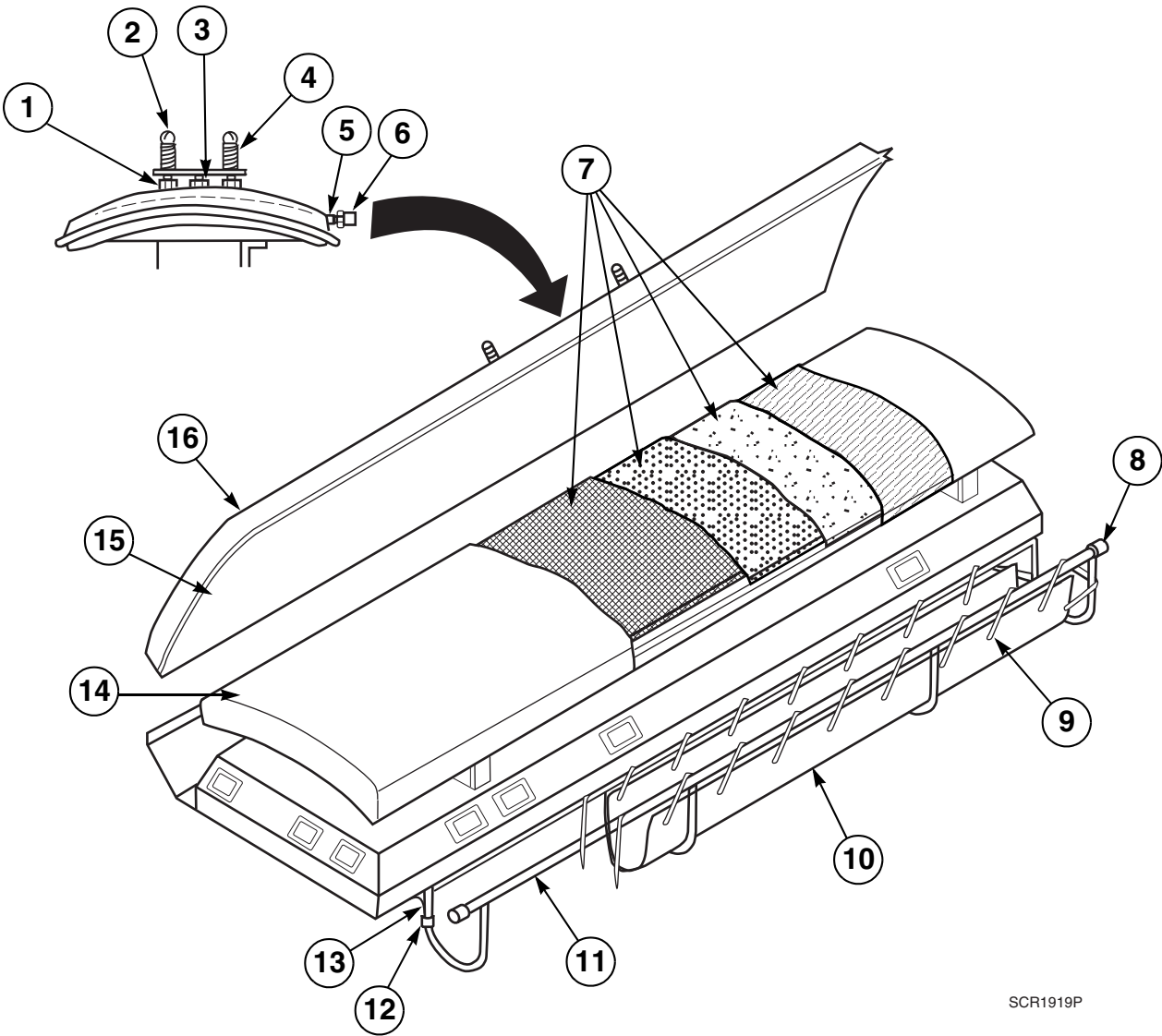
Air Vacuum Valve Assembly



Air Vacuum Valve Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1462118	Valve Kit	Used to repair item 4; Includes spring, large washer, small washer, neoprene seat, teflon gasket, piston cup and viton o-ring
	J1010-000763	Valve Repair Kit	Use with item 4
1	JA-54456	Street Pipe Elbow	
2	J1408004	Connector	
3	JA-19559	Closing Speed Orifice	Closing speed
4	J200175000P	Air Vacuum Valve Assembly	4 required

Head, Buck, Padding and Basket

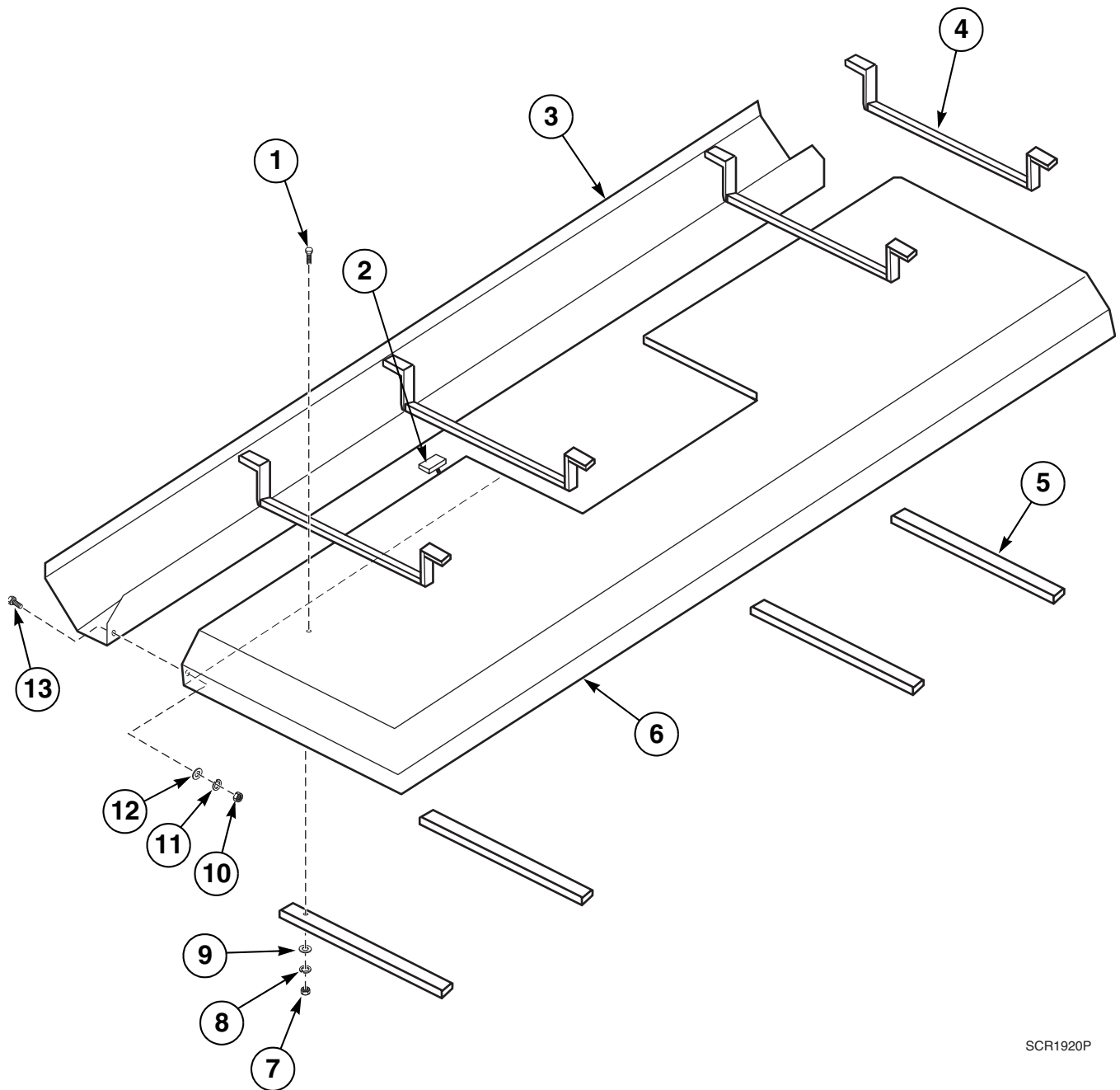


Head, Buck, Padding and Basket

REF	PART NO.	DESCRIPTION	COMMENTS
	J1093392	Buck Shim	2 required
	J1093400	Buck Shim	2 required
	J1093418	Buck Shim	2 required
1	N/A	Nut	4 required
2	JA-52014	Nut	4 required
3	J1000850	Nut	4 required
4	JA-52057	Compression Spring	4 required
5	JC-46228	Pipe Nipple	2 required
6	JC-30857	Male Compression Connector	2 required
7	J1287739	Padding Set	Nylon; Model DP29110
	N/A	Padding Set	Nylon; Model DP2990
8	JA-54399	Bumper	4 required
9	J1338615	Rope	3/16 inch; Use as required
10	N/A	U-Member Basket Assembly	
	JA-04420	Basket Assembly	Model DP29110
	JA-04421	Basket Cover Assembly	Model DP2990
11	JA-19695	Basket Tube	Model DP29110; 2 required
	N/A	Basket Tube	Model DP2990; 2 required
12	N/A	Hose Clamp	4 required
13	J1075365	Basket Hanger Bracket	4 required
	N/A	Basket Hanger Brace	4 required
14	J1080357	Buck Weldment	Model DP29110
	N/A	Buck Weldment	Model DP2990
15	N/A	Head Weldment	Model DP29110
	N/A	Head Weldment	Model DP2990
16	N/A	Head Cover	Model DP29110
	N/A	Head Cover	Model DP2990

N/A = Part no longer available

Table Mounting



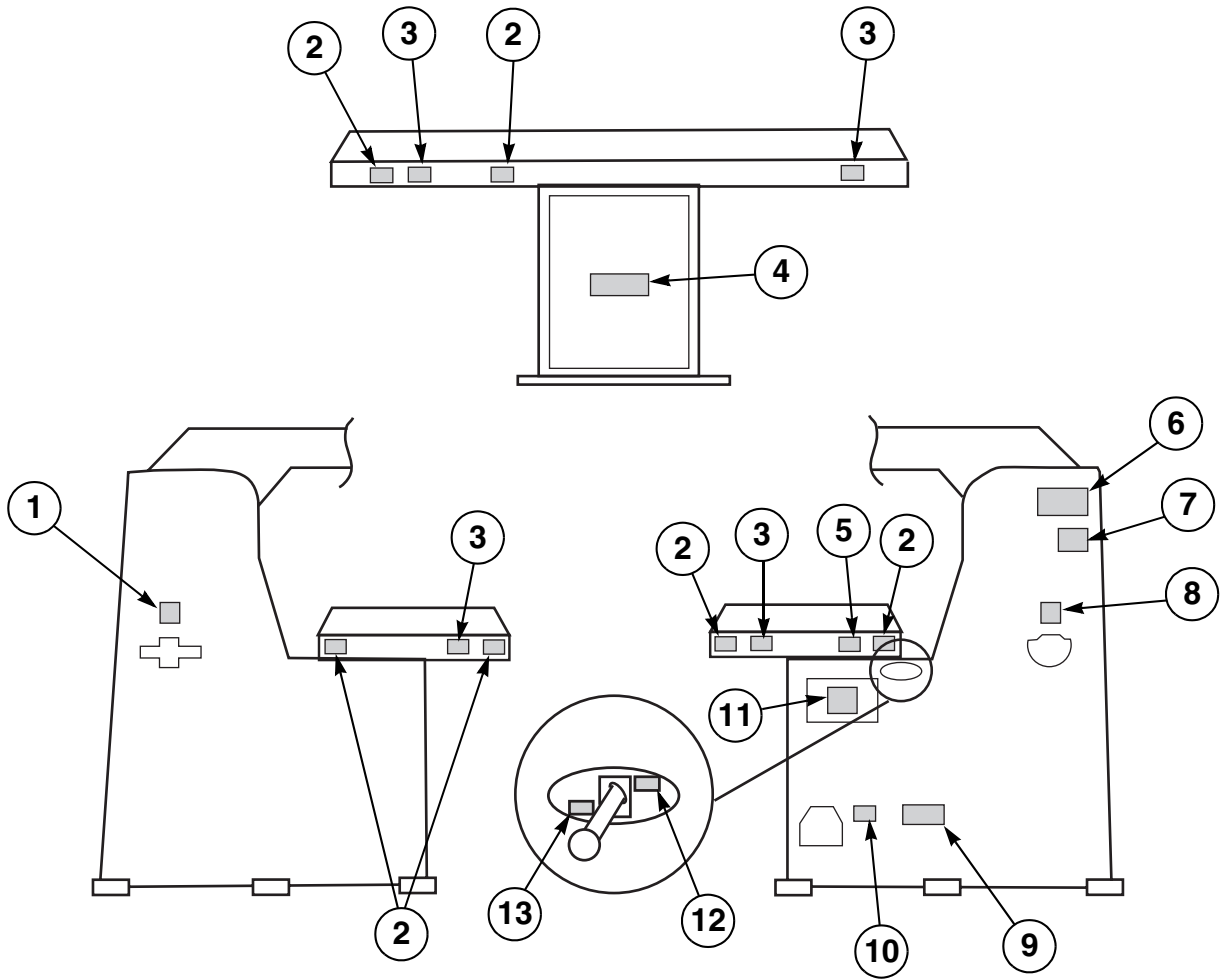
SCR1920P

Table Mounting

REF	PART NO.	DESCRIPTION	COMMENTS
1	JC-62724	Screw	16 required
2	J1069434	Rear Table Bracket	2 required
3	N/A	Rear Table	Model DP29110
	J1597632	Rear Table	Model DP2990
4	J1309905	Buck End Supporting Bracket	4 required
5	J1596857	Table Bracket	4 required
6	N/A	Front Table	Model DP29110
	N/A	Front Table	Model DP2990
7	70142	Nut	8 required
8	M400013	Washer	16 required
9	J1001270	Washer	16 required
10	20275	Nut	10 required
11	J1001007	Washer	10 required
12	JC-80513	Washer	12 required
13	JA-52134	Screw	10 required

N/A = Part no longer available

Label Application



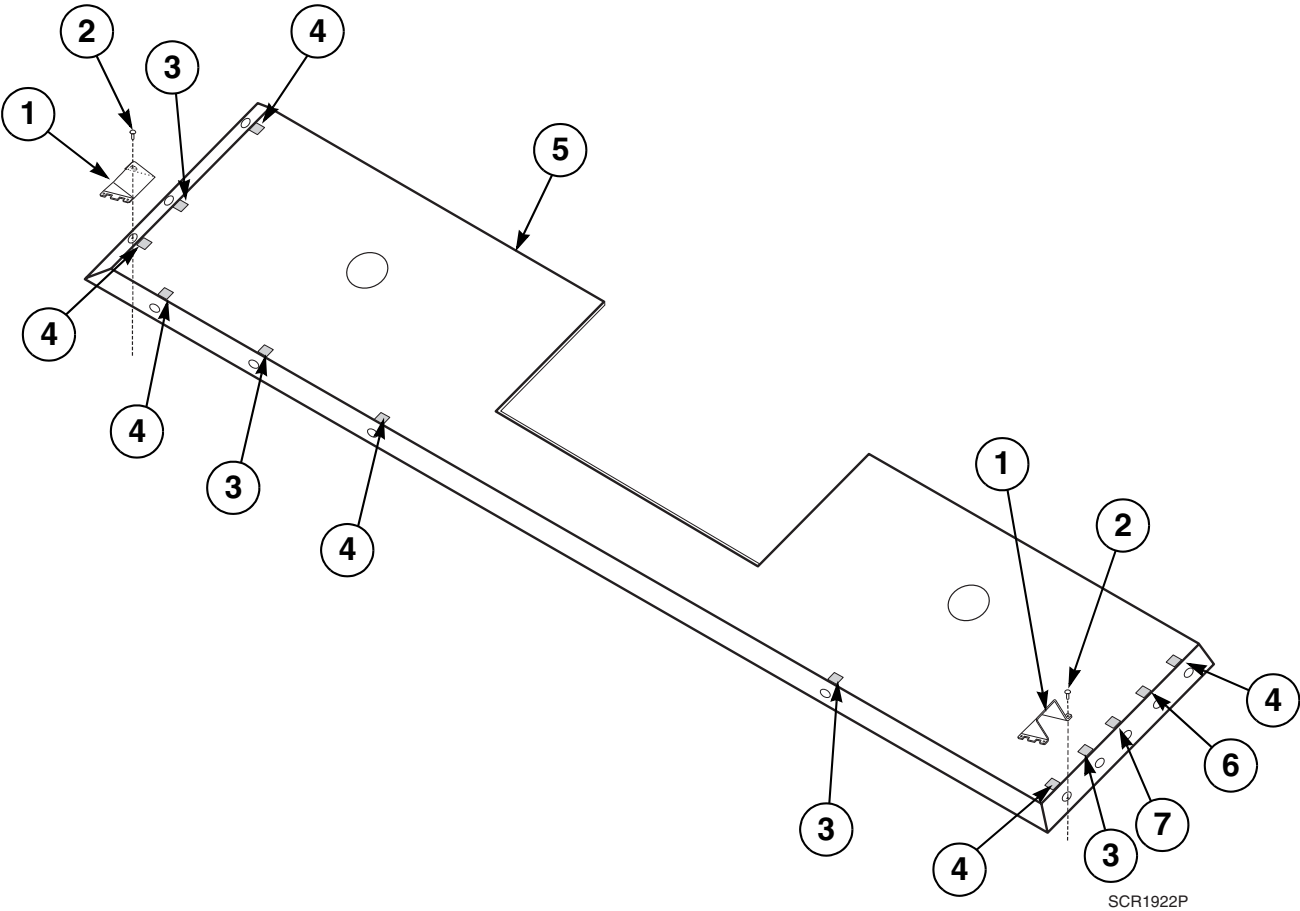
SCR1921P

Label Application

REF	PART NO.	DESCRIPTION	COMMENTS
	JC-51528	Blind Rivet	2 required
1	JA-17840	Steam Return Label	2 required
2	JA-35953	Open Label	6 required
3	JA-35954	Close Label	4 required
4	J1145689	Danger: Always Nameplate	
5	J1266543	Lock Label	
6	N/A	Serial/Rating Nameplate	
7	N/A	Service Warning Label	
8	JA-17841	Steam Inlet Label	
9	J1326156	Air Pressure Label	
10	JA-17842	Air Inlet Label	
11	70240801	Nameplate Overlay	
12	JA-20703	Steam Label	
13	JA-21779	Vacuum Label	

N/A = Part no longer available

Button Covers Application



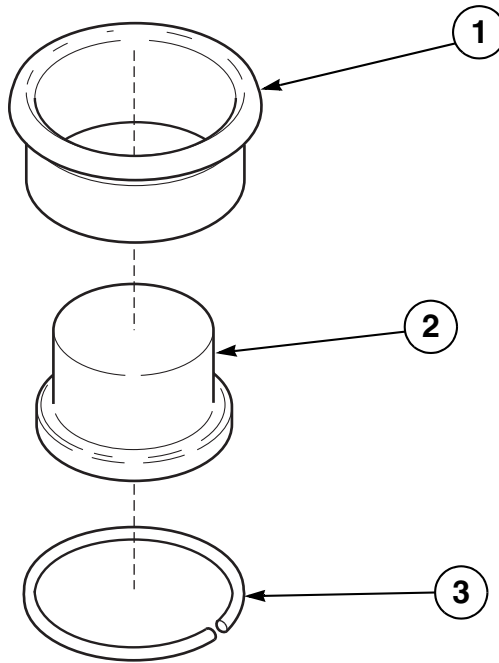
SCR1922P

Button Covers Application

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1607670	Drapery Press Cover	2 required
2	J1111905	Blind Rivet	8 required
3	JA-35954	Close Label	4 required
4	JA-35953	Open Label	6 required
5	N/A	Front Table	Model DP29110
	N/A	Front Table	Model DP2990
6	J1266543	Lock Label	
7	J1326156	Air Pressure Label	

N/A = Part no longer available

Round Pushbutton Components

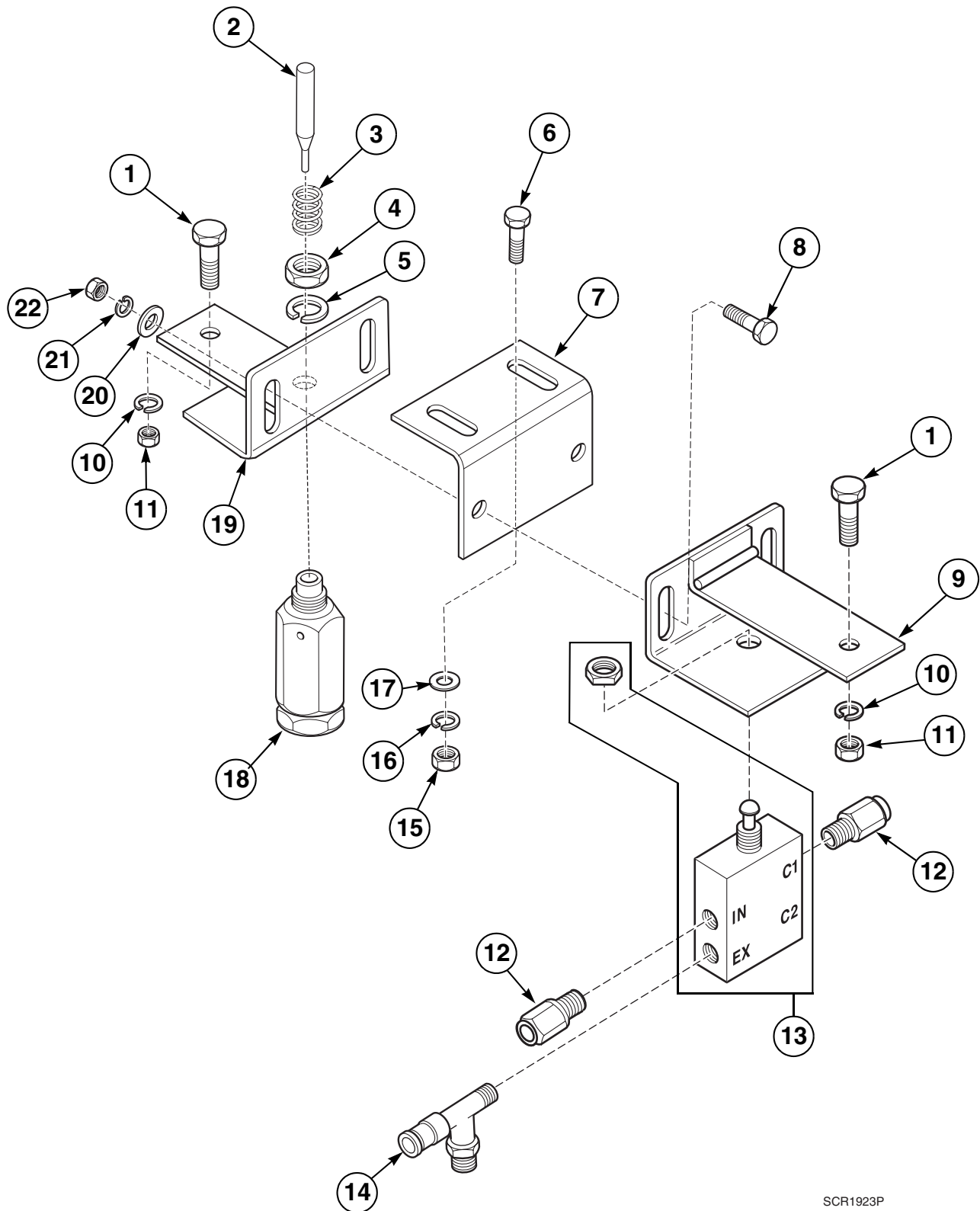


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Round Pushbutton Components

REF	PART #	DESCRIPTION	COMMENTS
1	J1591320	Grommet	Red
	J1591304	Grommet	Gray
	J1591346	Grommet	Black
2	JA-04665	Pushbutton	Red
	J1538958	Pushbutton Assembly	Gray
	J1544048	Pushbutton Assembly	Black
3	JA-17705	Lock Ring	

Valve and Bracket Assembly (Drawing 1 of 4)



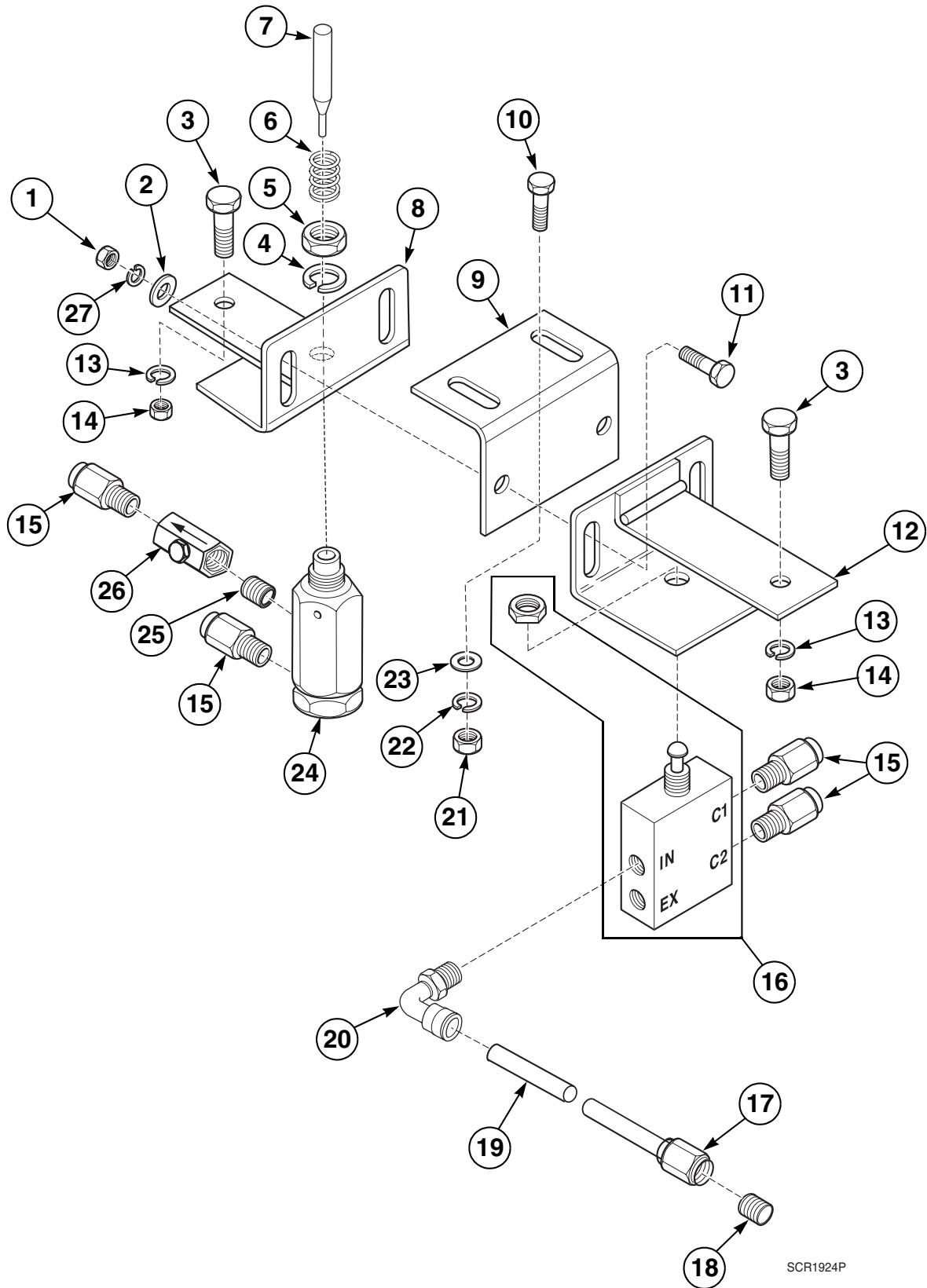
SCR1923P

Valve and Bracket Assembly (Drawing 1 of 4)

REF	PART NO.	DESCRIPTION	COMMENTS
	N/A	Valve and Bracket Assembly	2 required; Includes items 1-5, 7-14 and 18-22
1	M400057	Screw	2 required
2	J1611417	Valve Stem Assembly	
3	JA-50447	Spring	
4	JA-12900	Nut	
5	JA-52196	Washer	
6	JA-50055	Screw	2 required
7	J1568732	Bracket Mounting	
8	JC-61269	Screw	2 required
9	J1492883	Bracket Assembly	
10	M400013	Washer	2 required
11	70142	Nut	2 required
12	J1408004	Connector	2 required
13	J1586791	4-Way Air Valve	
14	J1438357	Quick Tubing Tee	
15	20275	Nut	2 required
16	J1185073	Washer	2 required
17	JC-80513	Washer	2 required
18	JA-06430	Valve Body Assembly	Refer to <i>Valve Body Assembly</i> section for parts breakdown
19	JA-00546	Bracket Assembly	
20	JC-80759	Washer	2 required
21	J1000975	Washer	2 required
22	J1000736	Nut	2 required

N/A = Part no longer available

Valve and Bracket Assembly (Drawing 2 of 4)

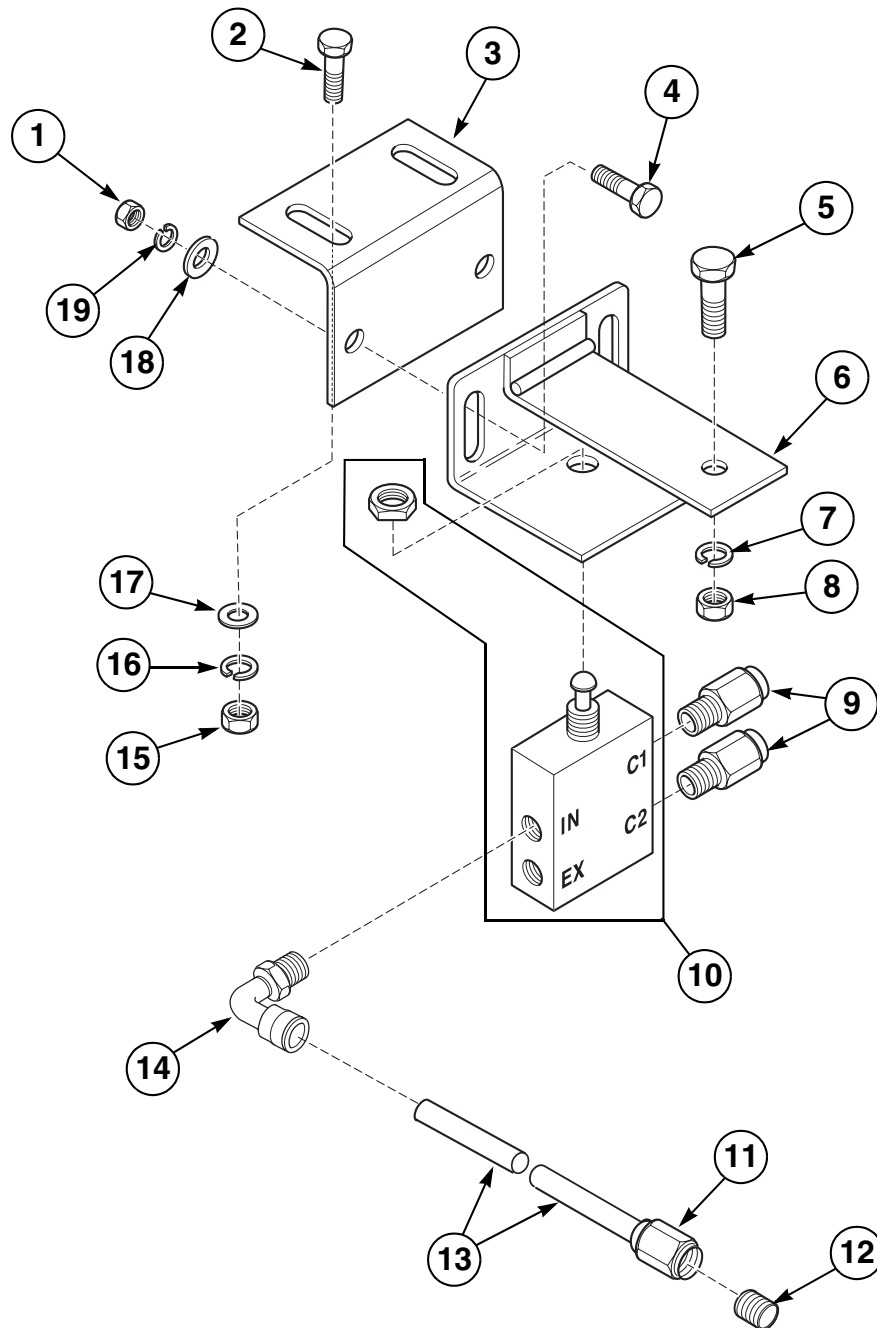


Valve and Bracket Assembly (Drawing 2 of 4)

REF	PART NO.	DESCRIPTION	COMMENTS
	N/A	Valve and Bracket Assembly	Includes items 1-9, 11-20 and 24-27
	N/A	Reservoir Assembly	Includes items 17-19; Models through November 2003
	J200041400	Pneumatic Reservoir	Models starting November 2003; Order to replace items 17-19
1	J1000736	Nut	2 required
2	JC-80759	Washer	2 required
3	M400057	Screw	2 required
4	JA-52196	Washer	
5	JA-12900	Nut	
6	JA-50447	Spring	
7	J1611417	Valve Stem Assembly	
8	JA-00546	Bracket Assembly	
9	J1568732	Bracket Mounting	
10	JA-50055	Screw	
11	JC-61269	Screw	2 required
12	J1492883	Bracket Assembly	
13	M400013	Washer	2 required
14	70142	Nut	2 required
15	J1408004	Connector	4 required
16	J1586809	4-Way Air Valve	
17	J1375880	Female Polyflo Connector	
18	J1161413	Pipe Plug	
19	J0141711-00	Tubing	3/8 inch OD; 12.5 feet required
20	J1012392	Polyflo Elbow	
21	20275	Nut	
22	J1185073	Washer	
23	JC-80513	Washer	
24	JA-06430	Valve Body Assembly	Refer to <i>Valve Body Assembly</i> section for parts breakdown
25	J1232313	Pipe Nipple	
26	J1142512	Check Valve	
27	J1000975	Washer	2 required

N/A = Part no longer available

Valve and Bracket Assembly (Drawing 3 of 4)



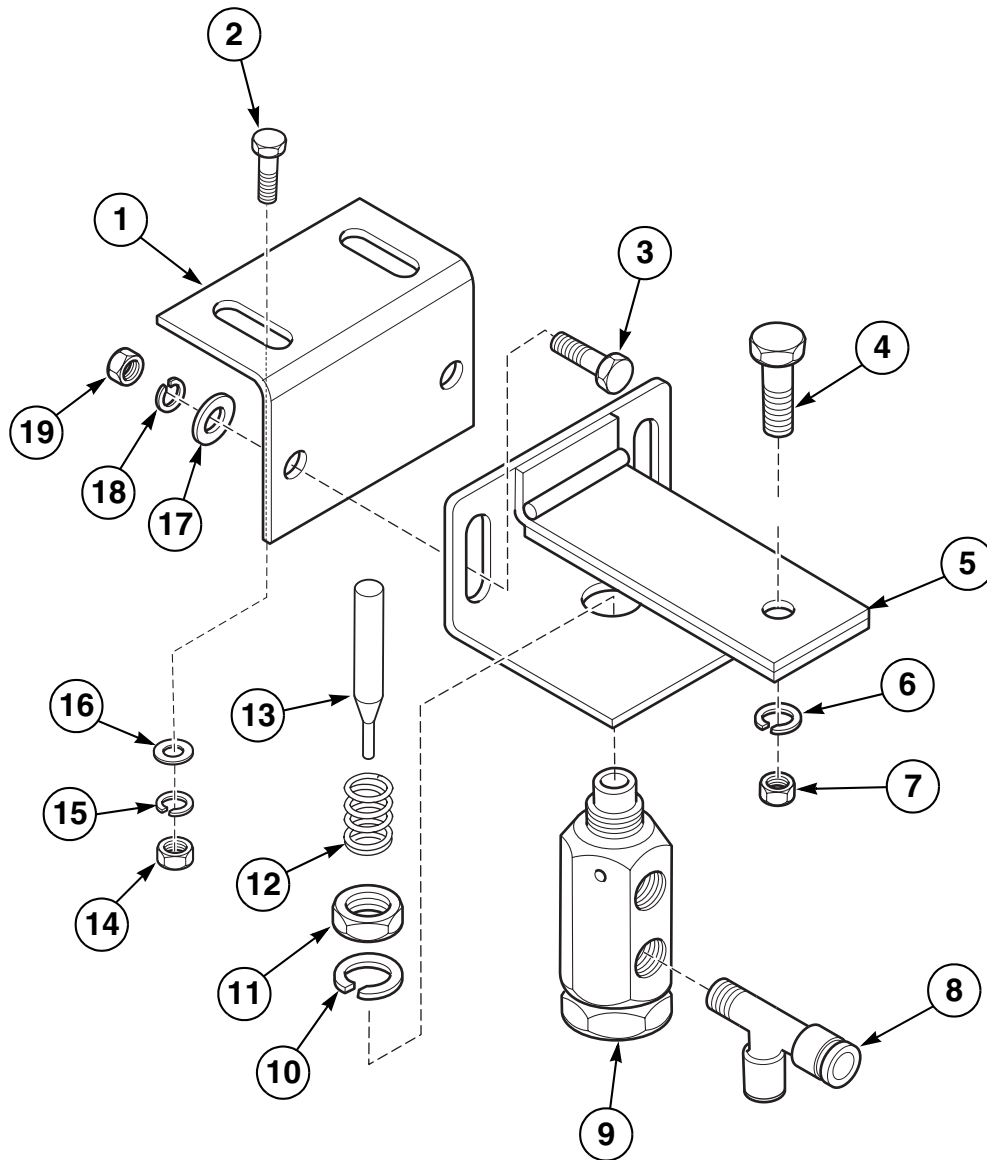
SCR1925P

Valve and Bracket Assembly (Drawing 3 of 4)

REF	PART NO.	DESCRIPTION	COMMENTS
	N/A	Valve and Bracket Assembly	2 required; Includes items 1, 3-14, 18 and 19
	N/A	Reservoir Assembly	Includes items 11-13; Models through November 2003
	J200041400	Pneumatic Reservoir	Models starting November 2003; Order to replace items 11-13
1	J1000736	Nut	2 required
2	JA-50055	Screw	2 required
3	J1568732	Bracket Mounting	
4	JC-61269	Screw	2 required
5	M400057	Screw	
6	J1492883	Bracket Assembly	
7	M400013	Washer	
8	70142	Nut	
9	J1408004	Connector	2 required
10	J1586809	4-Way Air Valve	
11	J1375880	Female Polyflo Connector	
12	J1161413	Pipe Plug	
13	J0141711-00	Tubing	3/8 inch OD; 12.5 feet required
14	J1012392	Polyflo Elbow	
15	20275	Nut	2 required
16	J1185073	Washer	2 required
17	JC-80513	Washer	2 required
18	JC-80759	Washer	2 required
19	J1000975	Washer	2 required

N/A = Part no longer available

Valve and Bracket Assembly (Drawing 4 of 4)

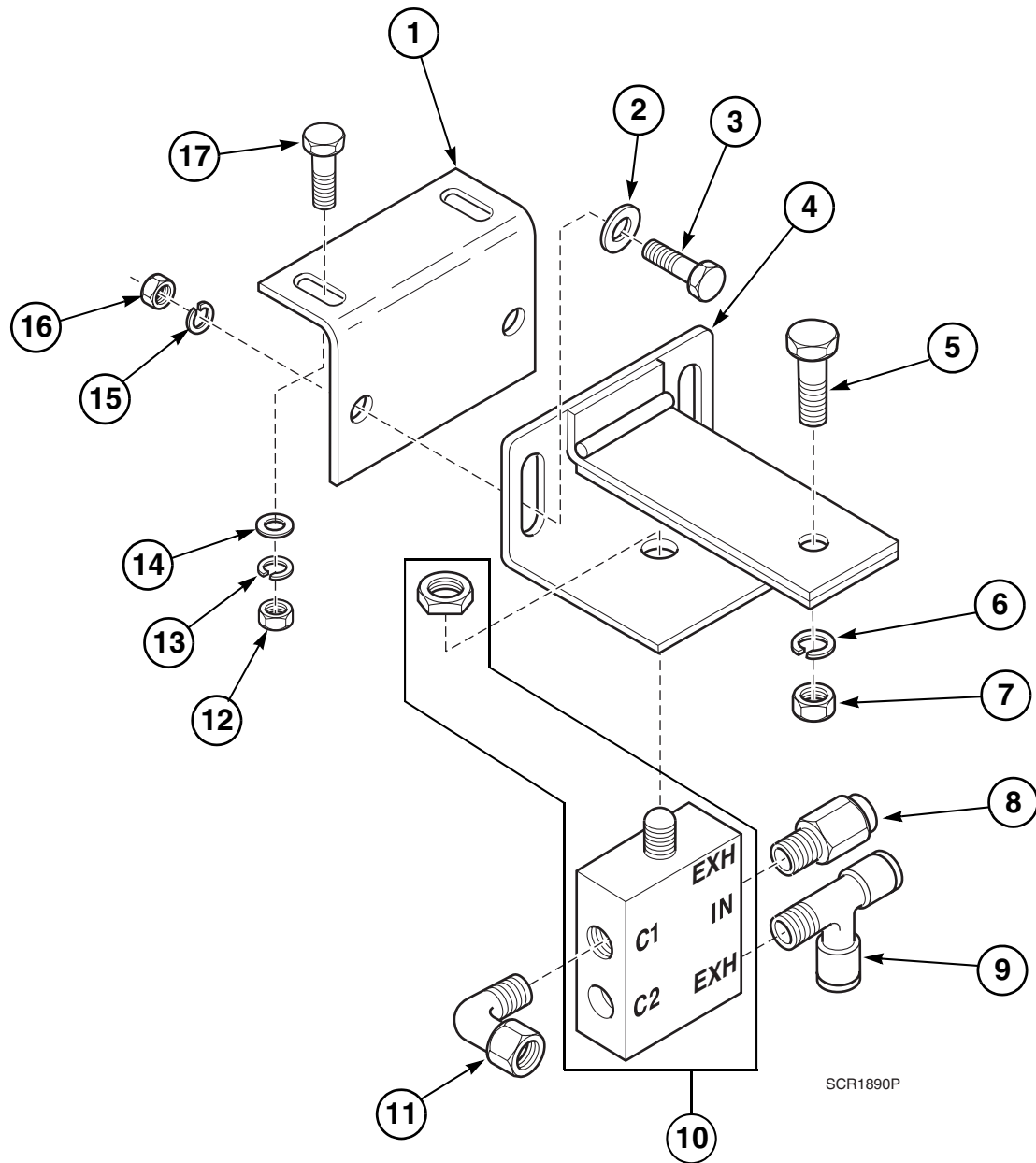


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Valve and Bracket Assembly (Drawing 4 of 4)

REF	PART NO.	DESCRIPTION	COMMENTS
	J1568757	Middle Valve and Bracket Assembly	2 required; Includes items 1, 3-13 and 17-19
1	J1568732	Bracket Mounting	
2	JA-50055	Screw	2 required
3	JC-61269	Screw	2 required
4	M400057	Screw	
5	JA-00546	Bracket Assembly	
6	M400013	Washer	
7	70142	Nut	
8	J1438357	Quick Tubing Tee	
9	JA-06430	Valve Body Assembly	Refer to <i>Valve Body Assembly</i> section for parts breakdown
10	JA-52196	Washer	
11	JA-12900	Nut	
12	JA-50447	Spring	
13	J1611417	Valve Stem Assembly	
14	20275	Nut	2 required
15	J1185073	Washer	2 required
16	JC-80513	Washer	2 required
17	JC-80759	Washer	2 required
18	J1000975	Washer	2 required
19	J1000736	Nut	2 required

Left Valve and Bracket Assembly

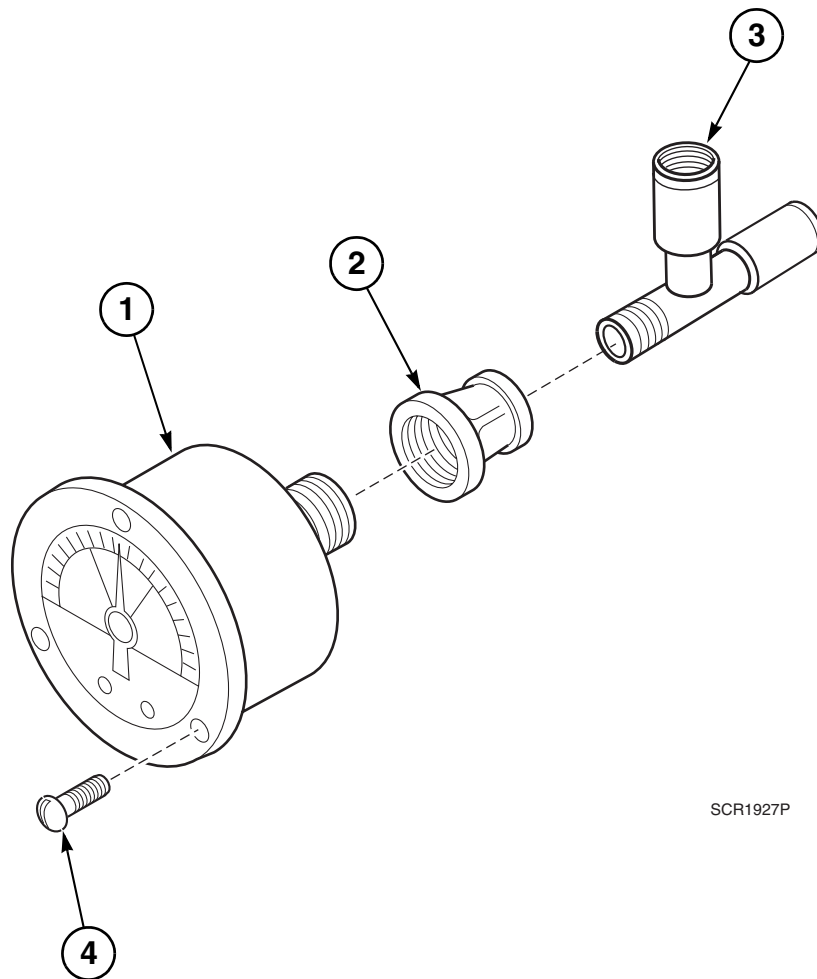


Left Valve and Bracket Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1568765	Left Valve and Bracket Assembly	Includes items 1-11, 15 and 16
1	J1568732	Bracket Mounting	
2	F430312	Washer	2 required
3	F430902	Screw	2 required
4	J1492883	Bracket Assembly	
5	N/A	Screw	
6	F430321	Washer	
7	F431004	Nut	2 required
8	J1408004	Connector	
9	J1438357	Quick Tubing Tee	
10	J1586791	4-Way Air Valve	
11	J1407741	Swivel Tubing Elbow	
12	20275	Nut	2 required
13	J1185073	Washer	2 required
14	JC-80513	Washer	2 required
15	F431102	Washer	2 required
16	35423	Nut	2 required
17	J1007434	Screw	2 required

N/A = Part no longer available

Air Gauge Assembly



Air Gauge Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	N/A	Air Gauge Assembly	Includes items 1-3
1	JA-54957	Pressure Gauge	
2	JA-50676	Pipe Coupling	
3	J1438357	Quick Tubing Tee	
4	J1371145	Screw	3 required

N/A = Part no longer available

[illegible]

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